

\* ALL DIMENSIONS ARE IN INCHES \*

P.O. DRAWER 330 - DUNKIRK, MD 20754 USA TOLL FREE: (800) 368-2573 (USA & CANADA) TEL (301) 855-8300 - FAX (410) 257-7579 WEB SITE: HTTP://WWW.VICTORSTANLEY.COM

THIS PRODUCT IS COVERED BY ONE OR MORE OF THE FOLLOWING US PATENTS: D710,624 S; D711,175 S; D726,473 S; D726,474 S; D727,669 S.

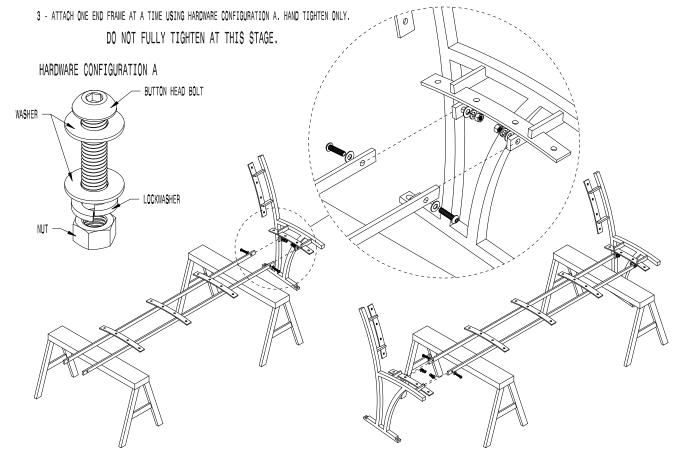
OR FLIPPING THE ASSEMBLY.

1 - REMOVE ALL PARTS FROM THEIR BOXES AND BAGS. PLACE ON TOWELS OR A SOFT SURFACE TO PREVENT SCRATCHING THE FINISH.

2 - LIFT THE SEAT FRAME AND REST IT ON A RAISED SOFT SURFACE WITH BRACES ON TOP, AS SHOWN.

BRACES

CAUTION: SECURE SEAT FRAME
IN PLACE BEFORE ATTACHING
END FRAMES TO AVOID TIPPING





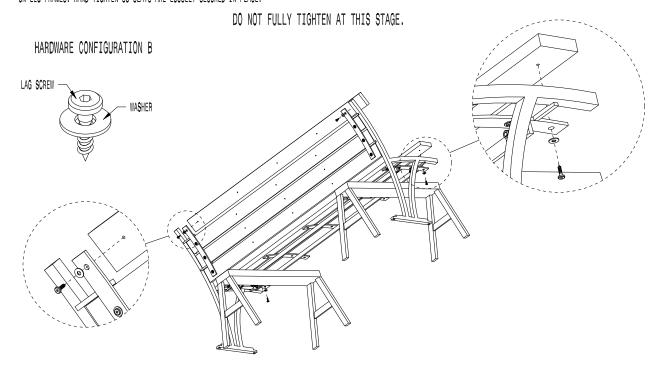


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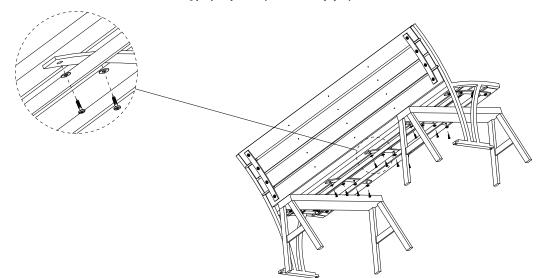
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4 - ATTACH SLATS TO LEG FRAMES USING HARDWARE CONFIGURATION B. INSERT LAG SCREW FROM UNDERSIDE OF LEG BRACE AS SHOWN. BE SURE PRE-DRILLED PILOT HOLES FACE BRACES ON LEG FRAMES. HAND TIGHTEN SO SLATS ARE LOOSELY SECURED IN PLACE.



5 - ATTACH SEAT SLATS TO SEAT FRAME USING HARDWARE CONFIGRUATION B. HAND TIGHTEN SO SLATS ARE LOOSELY SECURED IN PLACE.

DO NOT FULLY TIGHTEN AT THIS STAGE.





## FREESIA BACKED WOOD SLAT BENCHES

FREESIA BENCH



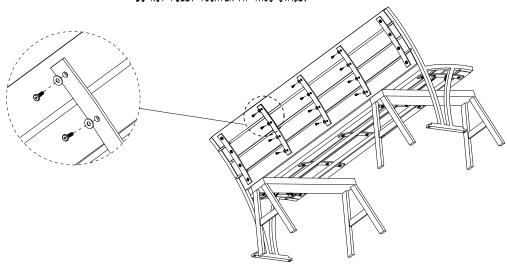
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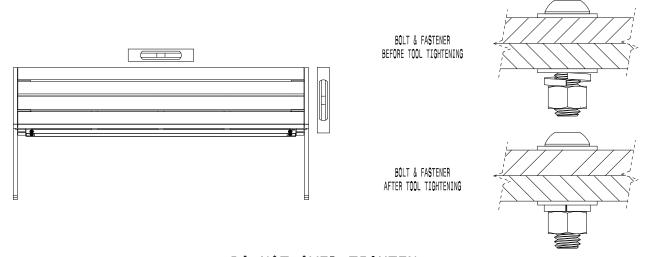
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6 - ALIGN BRACES WITH PRE-DRILLED PILOT HOLES ON SLATS FORMING THE BACK OF BENCH. ATTACH USING HARDWARE CONFIGURATION B. HAND TIGHTEN SO SLATS ARE LOOSELY SECURED IN PLACE.

DO NOT FULLY TIGHTEN AT THIS STAGE.



- 7 REMOVE BENCH FROM RAISED SURFACE AND SET BENCH IN DESIRED LOCATION. TO PROTECT FINISH, BE SURE TO NOT DRAG BOTTOM OF SEAT SECTION ON RAISED SURFACE OR FEET ON GROUND.
- 8- USE LEVEL TO CHECK ALIGNMENT OF BENCH. ONCE EVERYTHING IS PROPERLY SPACED AND ALIGNED, TOOL TIGHTEN FRAME HARDWARE UNTIL LOCK WASHERS COMPRESS. USE THE PROVIDED HEX DRIVE BIT TO HAND TOOL TIGHTEN LAG SCREWS. DO NOT OVER TIGHTEN SLAT HARDWARE.



## DO NOT OVER TIGHTEN.



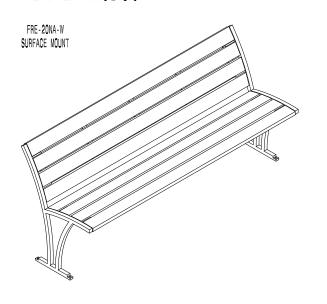


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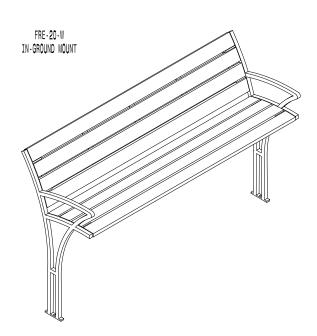
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## FINAL PRODUCT









GENERAL ASSEMBLY INSTRUCTIONS CAN BE USED FOR ALTERNATE LENGTHS. BRACE AND HARDWARE COUNT MAY VARY BASED ON LENGTH.



## FREESIA BACKED WOOD SLAT BENCHES

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