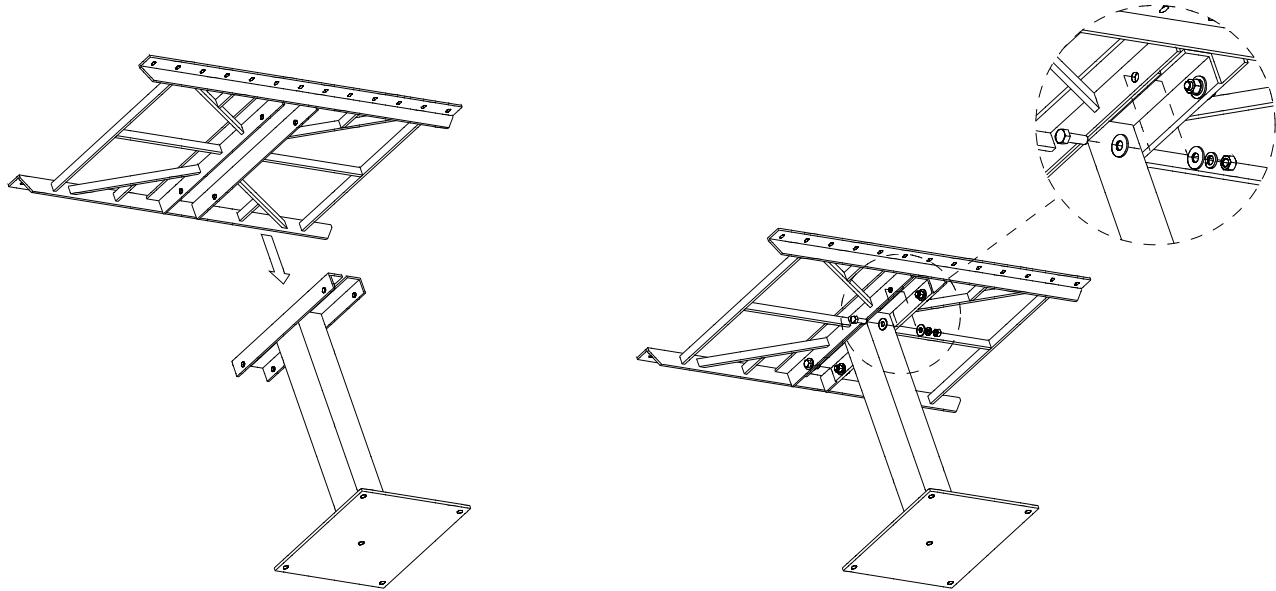


\* ALL DIMENSIONS ARE IN INCHES \*

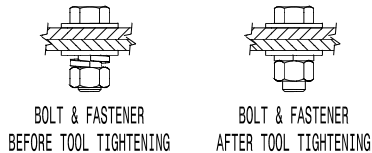
1 - REMOVE ALL PARTS FROM THEIR BOXES AND BAGS. PLACE ON TOWELS OR A SOFT SURFACE TO PREVENT SCRATCHING THE FINISH.

2 - PLACE TABLE FRAME ON TOP OF POST AND LINE UP HOLES.

3 - INSERT BOLT AND FASTENER COMBINATION THROUGH HOLES AS SHOWN. HAND TIGHTEN. DO NOT TIGHTEN FULLY UNTIL ALL BOLTS ARE IN PLACE.



4 - ONCE ALL BOLTS ARE IN PLACE, TOOL TIGHTEN ALL BOLTS USING A 3/4" SOCKET WRENCH OR 3/4" STANDARD WRENCH. TIGHTEN ALL BOLTS UNTIL LOCK WASHERS COMPRESS, AS SHOWN.



**NOTES:**

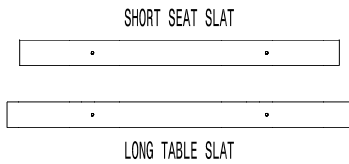
1. DRAWINGS NOT TO SCALE. DO NOT SCALE DRAWINGS.
2. ALL FABRICATED METAL COMPONENTS ARE STEEL SHOTBLASTED, ETCHED, PHOSPHATIZED, PREHEATED, AND ELECTROSTATICALLY POWDER-COATED WITH T.G.I.C. POLYESTER POWDER COATINGS. PRODUCTS ARE FULLY CLEANED AND PRETREATED, PREHEATED AND COATED WHILE HOT TO FILL CREVICES AND BUILD COATING FILM. COATED PARTS ARE THEN FULLY CURED TO COATING MANUFACTURER'S SPECIFICATIONS. THE THICKNESS OF THE RESULTING FINISH AVERAGES 8-10 MILS (200-250 MICRONS).
3. IT IS NOT RECOMMENDED TO LOCATE ANCHOR BOLTS UNTIL TABLE AND SEATS ARE IN PLACE. THIS VICTOR STANLEY, INC. PRODUCT MUST BE PERMANENTLY AFFIXED TO THE GROUND. CONSULT YOUR LOCAL CODES FOR REGULATIONS.
4. ANCHOR BOLTS NOT PROVIDED BY VICTOR STANLEY, INC.
5. FOR HIGH SALT ABUSIVE CLIMATES, HOT-DIP GALVANIZING BEFORE POWDER COATING IS AVAILABLE. HOT-DIP GALVANIZING IS PERFORMED FOR VICTOR STANLEY, INC. BY AN EXPERIENCED QUALIFIED FIRM TO WHICH PRODUCTS ARE SHIPPED FOR GALVANIZING. HOT-DIP GALVANIZING INCLUDES AN AGGRESSIVE PRE-TREATMENT AND IMMERSION IN A TANK OF CHARGED LIQUID ZINC AT OR AROUND 860°F (460°C). THE RESULTING SURFACE IS RESISTANT TO RUST BUT HAS SOME UNEVENNESS RESULTING FROM THE BONDING OF THE ZINC TO THE STEEL SURFACE. AS A RESULT, THE POWDER-COATING SURFACE FINISH OVER THAT GALVANIZED SURFACE MAY EXHIBIT BUMPS, UNEVENNESS, AND MAY NOT BE AS SMOOTH AS THE STANDARD FINISH; THIS UNEVEN AND INCONSISTENT FINISH IS NORMAL FOR GALVANIZING. CONTACT MANUFACTURER FOR DETAILS.
6. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE. CONTACT MANUFACTURER FOR DETAILS.
7. THIS PRODUCT IS SHIPPED PARTIALLY UNASSEMBLED.



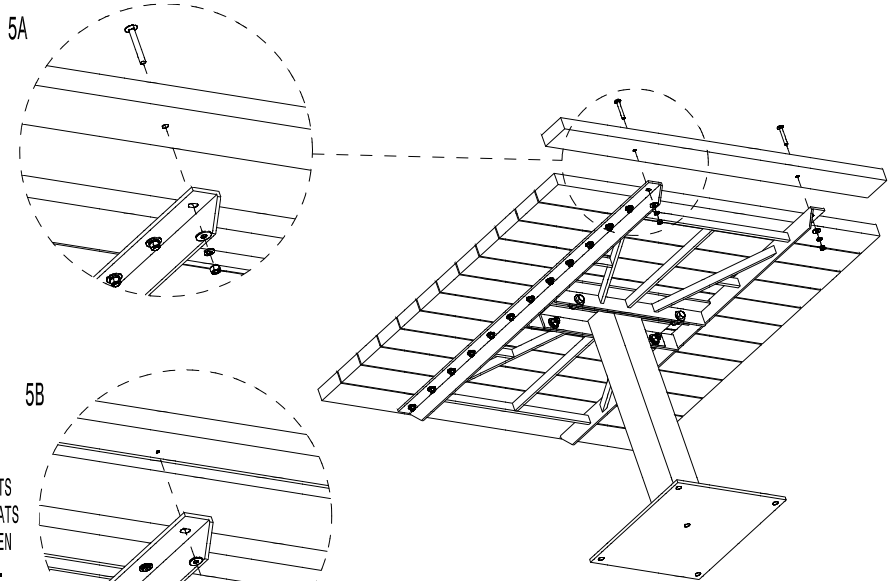
INDEPENDENT-POST TABLE WITH SEATS  
 SHOWN: GENERAL ASSEMBLY INSTRUCTIONS  
 OPTIONAL SURFACE MOUNT

\* ALL DIMENSIONS ARE IN INCHES \*

MODEL	SEAT SLAT QTY.	TABLE SLAT QTY.
IP-2 3-FOOT	6	10
IP-2 4-FOOT	6	13
IP-3 3-FOOT	9	10
IP-3 4-FOOT	9	13
IP-4 3-FOOT	12	10
IP-4 4-FOOT	12	13

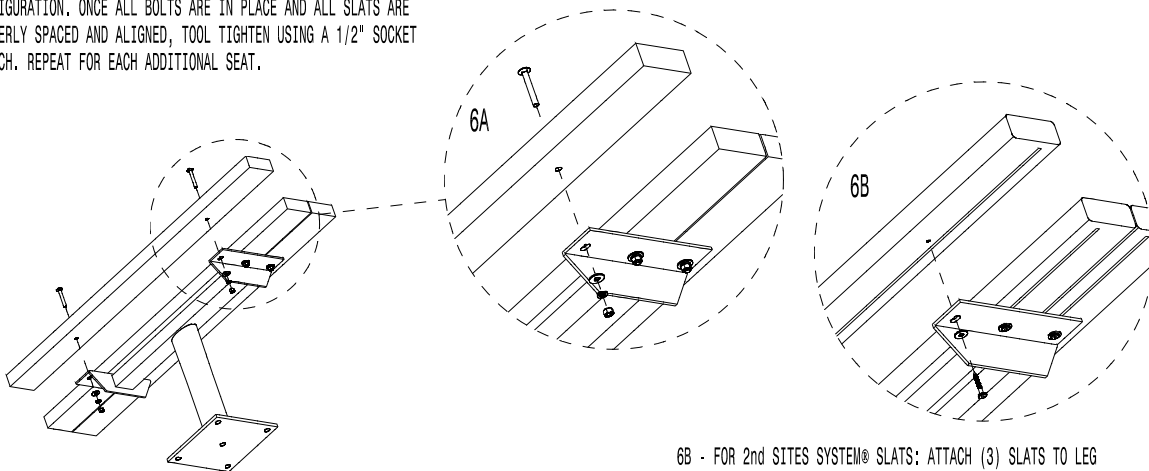


5A - FOR IPE WOOD SLATS: ATTACH SLATS TO ASSEMBLY WITH CARRIAGE BOLTS AS SHOWN. BE SURE THE SLATS ARE ATTACHED IN THE PROPER CONFIGURATION. ONCE ALL BOLTS AND ALL SLATS ARE PROPERLY SPACED AND ALIGNED, TOOL TIGHTEN USING A 1/2" SOCKET WRENCH.



5B - FOR 2nd SITES SYSTEM® SLATS: ATTACH SLATS TO ASSEMBLY FROM BELOW USING LAG SCREWS AS SHOWN. BE SURE THE SLATS ARE ATTACHED IN THE PROPER CONFIGURATION. ONCE ALL SLATS ARE IN PLACE, PROPERLY SPACED AND ALIGNED, TOOL TIGHTEN USING THE PROVIDED HEX DRIVE BIT. DO NOT OVER TIGHTEN.

6A - FOR IPE WOOD SLATS: ATTACH (3) SLATS TO LEG POST WITH CARRIAGE BOLTS AS SHOWN. BE SURE THE SLATS ARE ATTACHED IN THE PROPER CONFIGURATION. ONCE ALL BOLTS ARE IN PLACE AND ALL SLATS ARE PROPERLY SPACED AND ALIGNED, TOOL TIGHTEN USING A 1/2" SOCKET WRENCH. REPEAT FOR EACH ADDITIONAL SEAT.

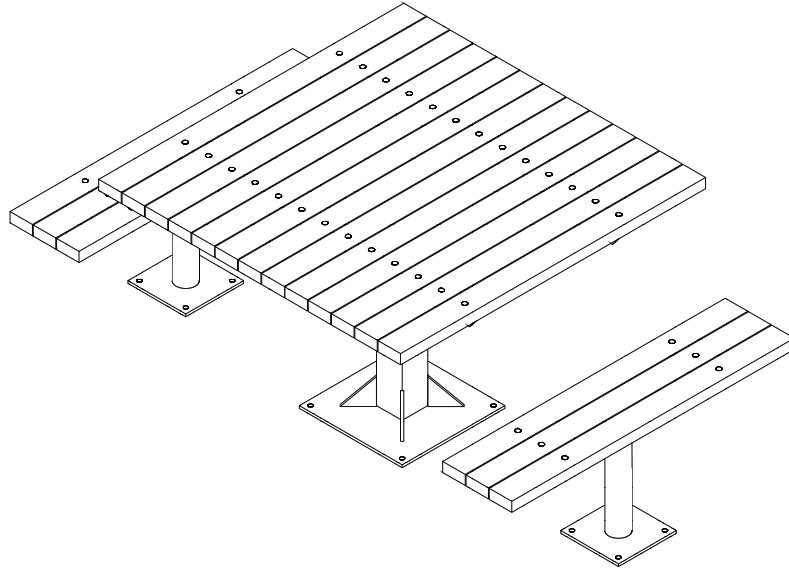


6B - FOR 2nd SITES SYSTEM® SLATS: ATTACH (3) SLATS TO LEG POST FROM BELOW USING LAG SCREWS AS SHOWN. BE SURE THE SLATS ARE ATTACHED IN THE PROPER CONFIGURATION. ONCE ALL SLATS ARE IN PLACE, PROPERLY SPACED AND ALIGNED, TOOL TIGHTEN USING THE PROVIDED HEX DRIVE BIT. DO NOT OVER TIGHTEN. REPEAT FOR EACH ADDITIONAL SEAT.



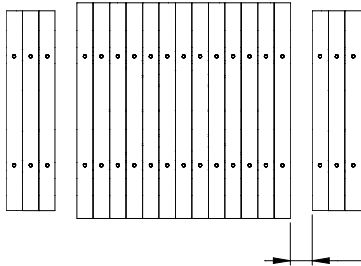
INDEPENDENT-POST TABLE WITH SEATS  
 SHOWN: GENERAL ASSEMBLY INSTRUCTIONS  
 OPTIONAL SURFACE MOUNT

# FINAL PRODUCT



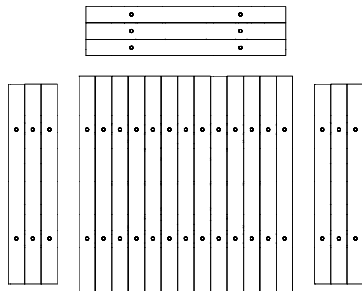
## IP-2

TABLES AND SEATS MUST BE PERMANENTLY AFFIXED TO THE GROUND. CONSULT LOCAL CODES FOR REGULATIONS.  
 2" TO 3-1/2" SEAT SPACING IS RECOMMENDED. DISTANCE SHOULD BE SPECIFIED ON-SITE.

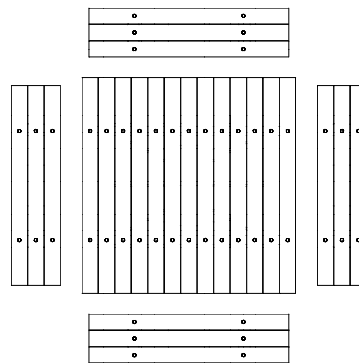


2" TO 3-1/2" SEAT SPACING RECOMMENDED,  
 DISTANCE SHOULD BE SPECIFIED ON-SITE.

## IP-3



## IP-4



INDEPENDENT-POST TABLE WITH SEATS  
 SHOWN: GENERAL ASSEMBLY INSTRUCTIONS  
 OPTIONAL SURFACE MOUNT