



C-138 CLASSIC SERIES ASSEMBLY INSTRUCTIONS

Ref# 2007-343, revised 10-19-07 by MCW

READ ALL INSTRUCTIONS THOROUGHLY
BEFORE YOU BEGIN.

CHECK ALL PARTS

- Be certain there are no missing parts.
- Be certain all required tools are available.

REQUIRED TOOLS

- Driver for 5/32-inch Hex Drive.
- Ratchet or Breaker Bar.
- Socket 5/8-inch or 3/4-inch (dependant on which generation bench is on site.)
- Towels (or something soft) to rest components on during assembly to protect the finish

ASSISTANCE REQUIRED

- 3 people recommended to assemble product.
- Necessary to handle, fit, and secure components.
- Heavy lifting.

All specifications are subject to change. Contact manufacturer for details.
Directions do not include 8' bench assembly, or center armrest attachment

DELIVERY, STORAGE, and HANDLING

- Delivery: Deliver products to site in manufacturer's original, unopened containers and packaging. Upon delivery, examine packages immediately to ensure all products are complete and undamaged.
- Storage: Store products in a protected, dry area in manufacturer's unopened containers and packaging
- Handling: Protect product's finish from damage during handling and installation.

INSTALLATION

- Clearance for 3/8-inch (9.53mm) anchor bolts (anchor bolts not provided by Victor Stanley, Inc.)
- Mounting: It is not recommended to locate anchor bolts until bench is in place. This Victor Stanley, Inc. product must be permanently affixed to the ground. Consult your local codes for regulations.

PROTECTION

- Protect products prior to installation by having them remain in the manufacturer's packaging and container.

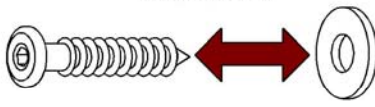

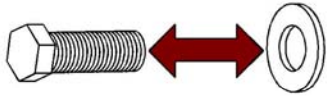
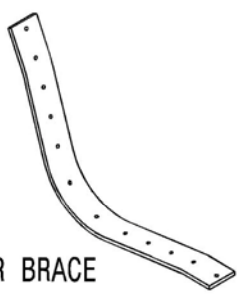
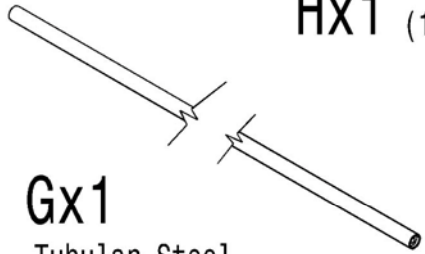
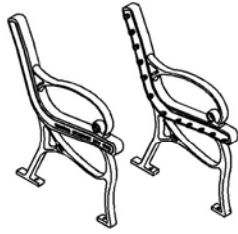

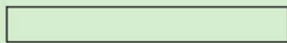

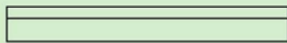

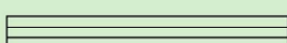


Should you have any problems, please contact Victor Stanley, Inc.



www.victorstanley.com



PARTS LIST

<p>Ax36 Flat Head HEX DRIVE LAG SCREW</p>  <p>Bx36 3/4-inch FLAT WASHER</p>	<p>Cx1</p>  <p>5/32-inch HEX DRIVE BIT</p>	<p>Dx2 HEX HEAD CAP BOLT</p>  <p>Ex2 1-1/8-inch FLAT WASHER</p>
<p>Fx1</p>  <p>Steel CENTER BRACE</p>	<p>Gx1</p>  <p>Tubular Steel CENTER RUNG</p>	<p>Hx1 CASTINGS (1 LEFT and 1 RIGHT)</p> 
<p>Ix12 SLATS</p> <p>SLAT OPTIONS:</p> <ul style="list-style-type: none"> (10) 2x4 Wood Slats   AND (2) 2x4 Wood Slats with one rounded edge   OR (12) 2nd Site Systems® Slats   		

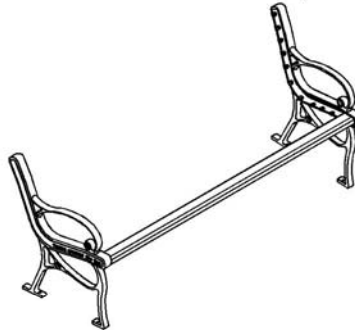
TOOLS REQUIRED (NOT PROVIDED)

 <p>DRIVER for the provided 5/32-inch HEX DRIVE and 5/8-inch or 3/4-inch SOCKETS for use with RATCHET or BREAKER BAR</p> <p>*This symbolizes when to use TOOL to tighten.</p>	 <p>TOWELS (or something soft to protect finish)</p>	 <p>HANDS</p> <p>*This symbolizes when to use HAND to tighten.</p>
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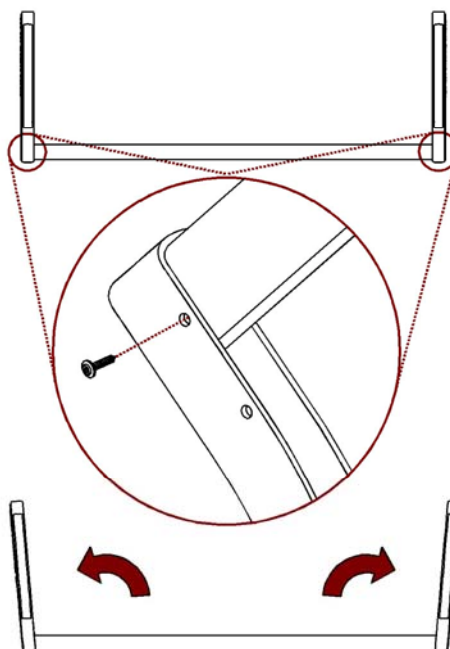
STEP #1 Remove all parts from their boxes and bags, and place on towels or a soft surface to prevent scratching (towels, cardboard, grass, ect.)

STEP #2 Have one person hold up each casting. Have the third person put the front slat in place with the rounded edge facing up and towards the front of the bench. (For 2nd Site Systems® Slats, complete this step with guide holes and metal supports facing down. Keep fastener holes to the inside.)



STEP #3 Fasten the first slat in by hand and very loosely so that the castings are able to be adjusted easily. Angle the castings out so that the next slat can be inserted into the channel of the casting.

For step 3 & 4
use lag screw
combination
(parts A & B)
as shown:



HAND TIGHTEN

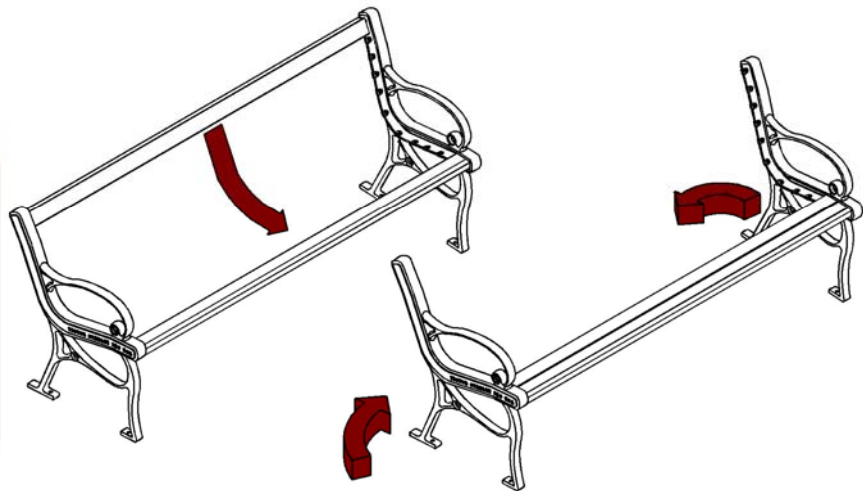
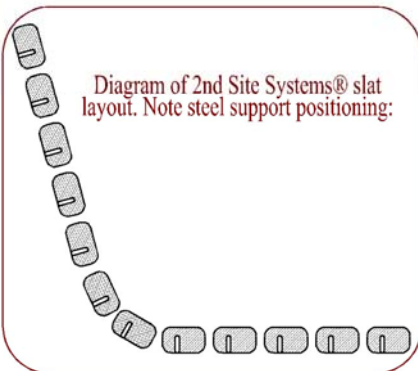


STEP #4



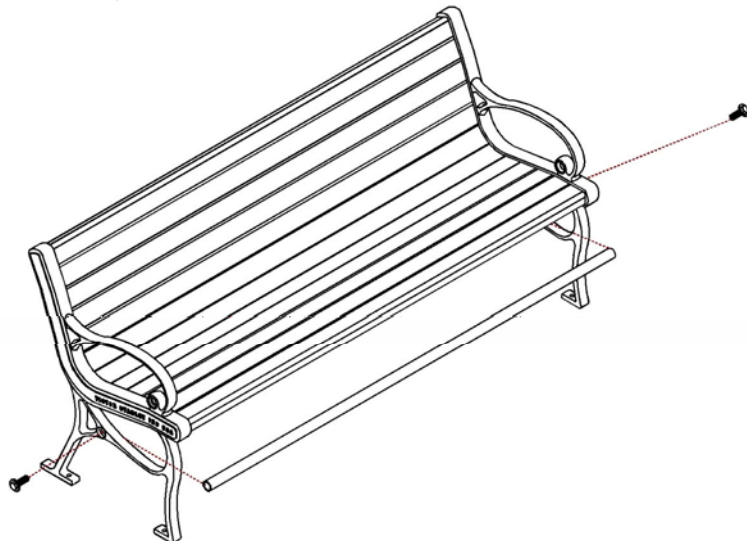
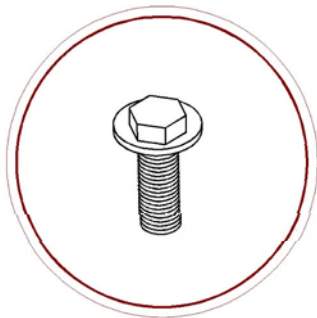
**HAND TIGHTEN
 STEPS 4 & 5**

Slide each slat (with guide holes facing down) through the channel of the castings as shown. (For 2nd Site Systems® slats, keep guide holes and metal support facing down. Make sure the fastener holes face the inside.) As each slat is put into place, angle the castings back inward. Each time angle in enough to hold the previously inserted slat in the channel, while leaving enough space for the next slat to be inserted in the top of the channel. For wood, be sure to save your 2nd rounded slat to be inserted last with the rounded edge facing up. When all slats are in place fasten them very loosely with the lag screw combination so the castings still have some mobility, but also keeping the slats in the channels.



STEP #5

Place the rung between both end frames. Attach the rung with bolt combination (parts D & E) as shown.

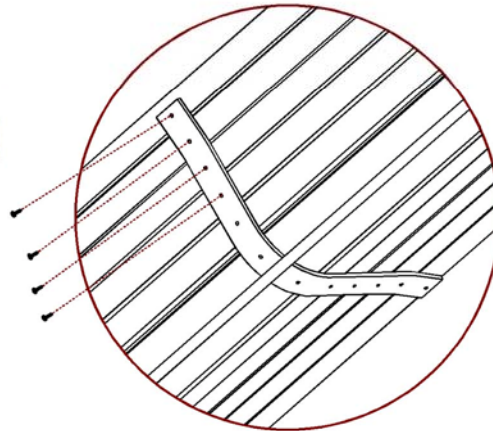




STEP #6 Install curved steel center brace using lag screw combination (parts A & B) as shown.



HAND TIGHTEN



STEP #7 Carefully inspect the bench from front and back to ensure the legs of the bench are standing straight.

STEP #8 Once everything is straight and aligned properly, tighten the first and last slats in an alternating sequence. (First slat Right lag screw, Last slat Left lag screw, etc.)



**TOOL TIGHTEN
STEPS 8 & 9**

STEP #9 Carefully reinspect the bench to make sure that all slats are straight and evenly spaced, and tighten the remaining slats in an alternating sequence. After slats are secured, tighten the two bolts on the rung, and then tighten the 10 lag screws on the center brace.



VICTOR STANLEY, INC.
-Manufacturers of Quality Site Furnishings since 1962-

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PAGE 6 of 6

**C-138 CLASSIC SERIES
FINAL PRODUCT**

