



C-7 CLASSIC SERIES ASSEMBLY INSTRUCTIONS

Ref# 2007-424, revised 10-19-07 by MCW

READ ALL INSTRUCTIONS THOROUGHLY
BEFORE YOU BEGIN.

CHECK ALL PARTS

- Be certain there are no missing parts.
- Be certain all required tools are available.

REQUIRED TOOLS

- Driver for 5/32-inch Hex Drive.
- Ratchet or Breaker Bar.
- Socket 5/8-inch or 3/4-inch (dependant on which generation bench is on site.)
- Towels (or something soft) to rest components on during assembly to protect the finish

ASSISTANCE REQUIRED

- 3 people recommended to assemble product.
- Necessary to handle, fit, and secure components.
- Heavy lifting.

All specifications are subject to change. Contact manufacturer for details.
Directions do not include 8' bench assembly, or center armrest attachment

DELIVERY, STORAGE, and HANDLING

- Delivery:** Deliver products to site in manufacturer's original, unopened containers and packaging. Upon delivery, examine packages immediately to ensure all products are complete and undamaged.
- Storage:** Store products in a protected, dry area in manufacturer's unopened containers and packaging
- Handling:** Protect product's finish from damage during handling and installation.

INSTALLATION

- Clearance** for 3/8-inch (9.53mm) anchor bolts (anchor bolts not provided by Victor Stanley, Inc.)
- Mounting:** It is not recommended to locate anchor bolts until bench is in place. This Victor Stanley, Inc. product must be permanently affixed to the ground. Consult your local codes for regulations.

PROTECTION

- Protect** products prior to installation by having them remain in the manufacturer's packaging and container.

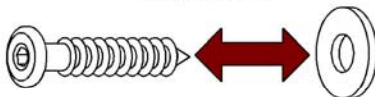


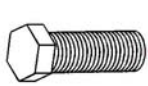

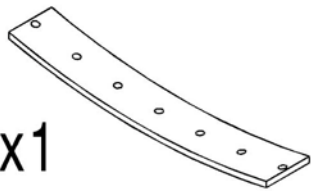
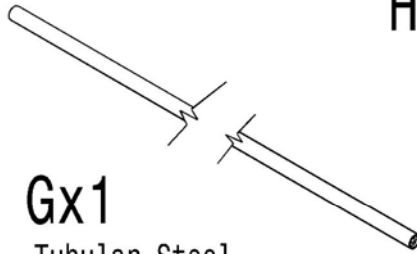
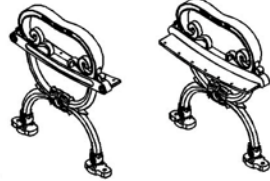

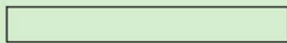

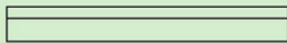

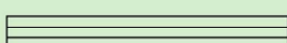


Should you have any problems, please contact Victor Stanley, Inc.

www.victorstanley.com



PARTS LIST

<p>Ax21 Flat Head HEX DRIVE LAG SCREW</p>  <p>Bx21 3/4-inch FLAT WASHER</p> 	<p>Cx1</p>  <p>5/32-inch HEX DRIVE BIT</p>	<p>Dx2 HEX HEAD CAP BOLT</p>  <p>Ex2 1-1/8-inch FLAT WASHER</p> 
<p>Fx1</p>  <p>Steel CENTER BRACE</p>	<p>Gx1</p>  <p>Tubular Steel CENTER RUNG</p>	<p>Hx2 CASTINGS</p> 
<p>SLAT OPTIONS:</p> <p>Ix7 SLATS</p> <p>(5) 2x4 Wood Slats  </p> <p>AND</p> <p>(2) 2x4 Wood Slats with one rounded edge  </p> <p>OR</p> <p>(7) 2nd Site Systems® Slats  </p>		

TOOLS REQUIRED (NOT PROVIDED)

 <p>DRIVER for the provided 5/32-inch HEX DRIVE and 5/8-inch or 3/4-inch SOCKETS for use with RATCHET or BREAKER BAR</p> <p>*This symbolizes when to use TOOL to tighten.</p>	 <p>TOWELS (or something soft to protect finish)</p>	 <p>HANDS</p> <p>*This symbolizes when to use HAND to tighten.</p>
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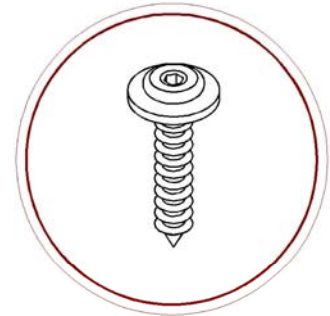
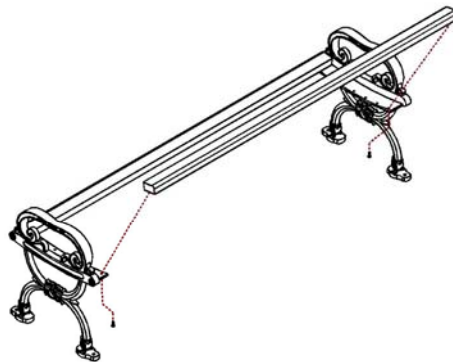
STEP #1 Remove all parts from their boxes and bags, and place on towels or a soft surface to prevent scratching (towels, cardboard, grass, ect.)

STEP #2 Have one person hold up each casting. Have the third person attach the front and back rounded wood slats. Orientate both slats with the rounded edge facing up and towards the outside of the bench as shown. (For 2nd Site Systems® Slats, complete this step with guide holes and metal supports facing down. Keep fastener holes to the inside.)

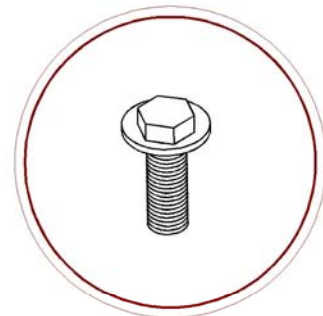
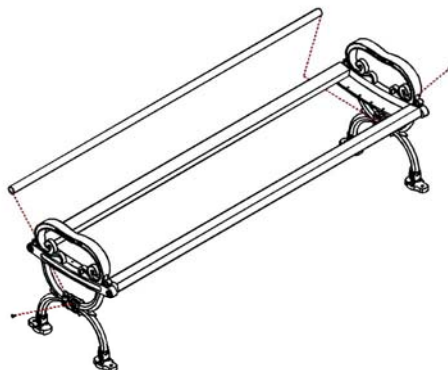
For step# 2 use lag screw combination (parts A & B) as shown:



**HAND TIGHTEN
 STEPS 2-4**



STEP #3 Place the rung between both castings. Attach the rung with bolt configuration (parts D and E) as shown.





STEP #4 Install all remaining slats using the supplied hardware.
 Make sure the pre-drilled pilot holes are facing down.



HAND TIGHTEN

For step 4 and 5
 use lag screw
 combination
 (parts A & B)
 as shown:

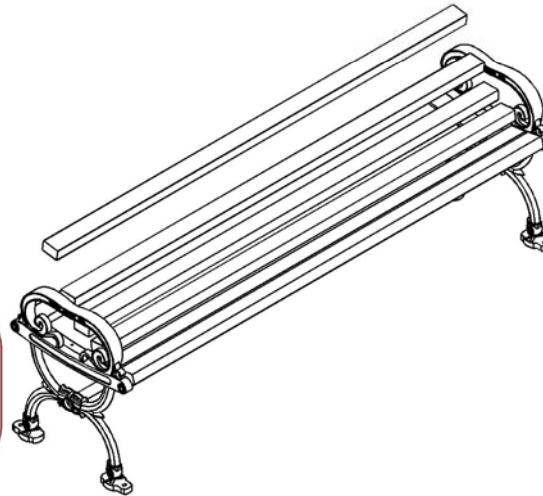
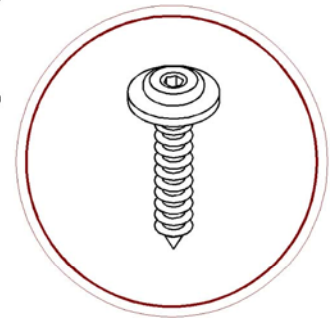
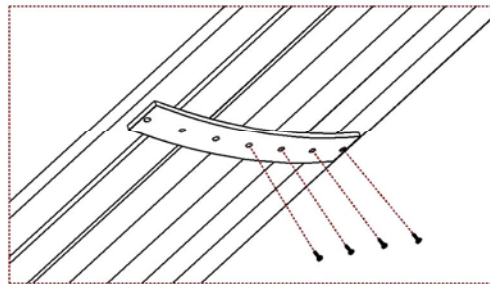


Diagram of 2nd Site Systems® slat
 layout. Note steel support positioning:



STEP #5 Install center brace using the supplied hardware



STEP #6 Carefully inspect the bench from front and back to ensure
 the legs of the bench are standing straight.

STEP #7 Once everything is straight and aligned properly, tighten
 the first and last slats in an alternating sequence.
 (First slat Right lag screw, Last slat Left lag screw, etc.)

STEP #8 Carefully reinspect the bench to make sure that all slats
 are straight and evenly spaced, and tighten the remaining
 slats in an alternating sequence. After slats are secured,
 tighten the two bolts on the rung, and then tighten the 10
 lag screws on the center brace.



**TOOL TIGHTEN
 STEPS 7 & 8**



VICTOR STANLEY, INC.
-Manufacturers of Quality Site Furnishings since 1962-

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ASSEMBLY INSTRUCTIONS

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**C-7 CLASSIC SERIES
FINAL PRODUCT**

