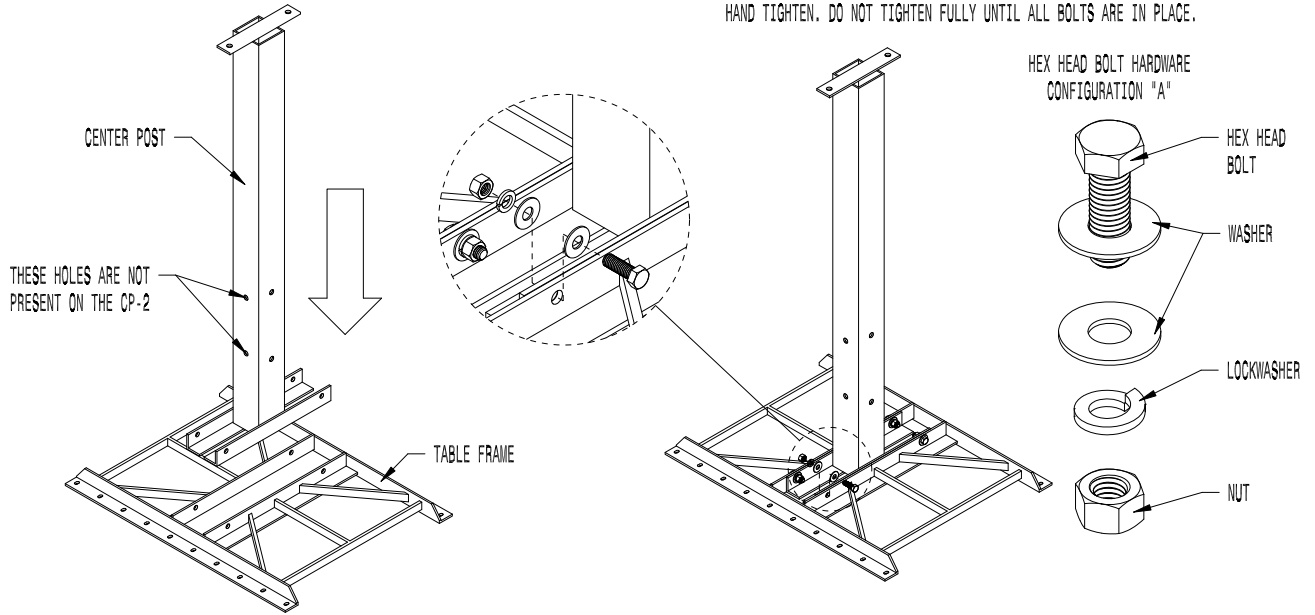


\* ALL DIMENSIONS ARE IN INCHES \*

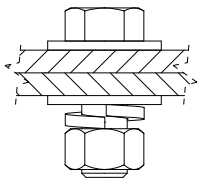
1 - REMOVE ALL PARTS FROM THEIR BOXES AND BAGS. PLACE ON TOWELS OR A SOFT SURFACE TO PREVENT SCRATCHING THE FINISH.

2 - PLACE TABLE FRAME TOP DOWN ON THE GROUND. INSERT THE CENTER POST AND LINE UP HOLES.

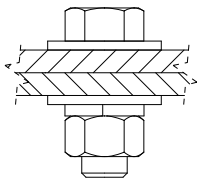
3 - INSERT HEX HEAD BOLT HARDWARE CONFIGURATION "A" THROUGH HOLES AS SHOWN. HAND TIGHTEN. DO NOT TIGHTEN FULLY UNTIL ALL BOLTS ARE IN PLACE.



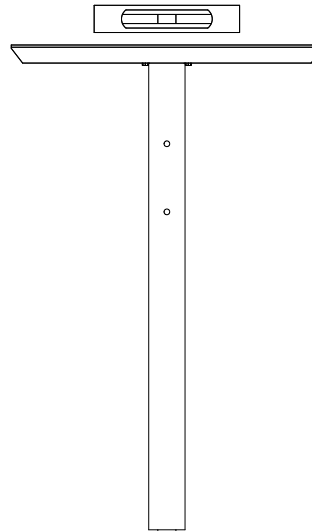
4 - ONCE ALL BOLTS ARE IN PLACE, USE LEVEL TO CHECK ALIGNMENT OF TABLE FRAME. AFTER TABLE FRAME IS PROPERLY SPACED AND ALIGNED, TOOL TIGHTEN ALL BOLTS USING A 3/4" SOCKET WRENCH OR 3/4" STANDARD WRENCH. TIGHTEN ALL BOLTS UNTIL LOCK WASHERS COMPRESS, AS SHOWN.



HARDWARE CONFIGURATION "A"  
BEFORE TOOL TIGHTENING

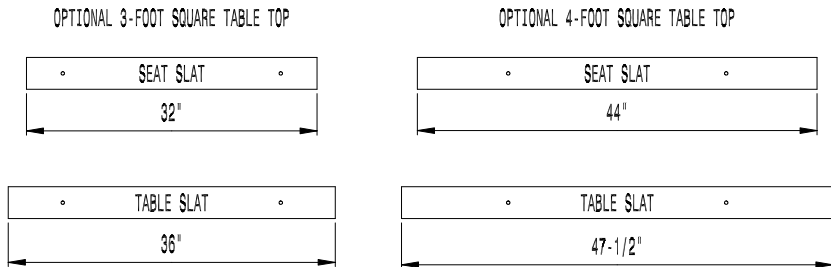


HARDWARE CONFIGURATION "A"  
AFTER TOOL TIGHTENING

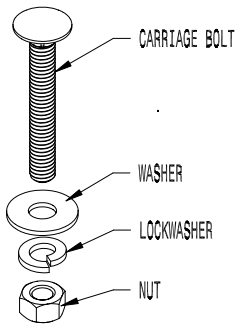


CENTER POST TABLE WITH SEATS  
 SHOWN: GENERAL ASSEMBLY INSTRUCTIONS  
 OPTIONAL IN-GROUND MOUNT

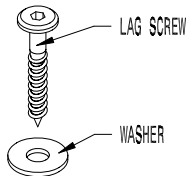
MODEL	SEAT SLAT QTY.	TABLE SLAT QTY.
CP-2 3-FOOT	6	10
CP-2 4-FOOT	6	13
CP-3 3-FOOT	9	10
CP-3 4-FOOT	9	13
CP-4 3-FOOT	12	10
CP-4 4-FOOT	12	13



CARRIAGE BOLT HARDWARE CONFIGURATION "C"



LAG SCREW HARDWARE CONFIGURATION "D"



2nd SITES SYSTEM® SLATS TABLE CONFIGURATION  
 NOTE STEEL SUPPORT POSITIONING



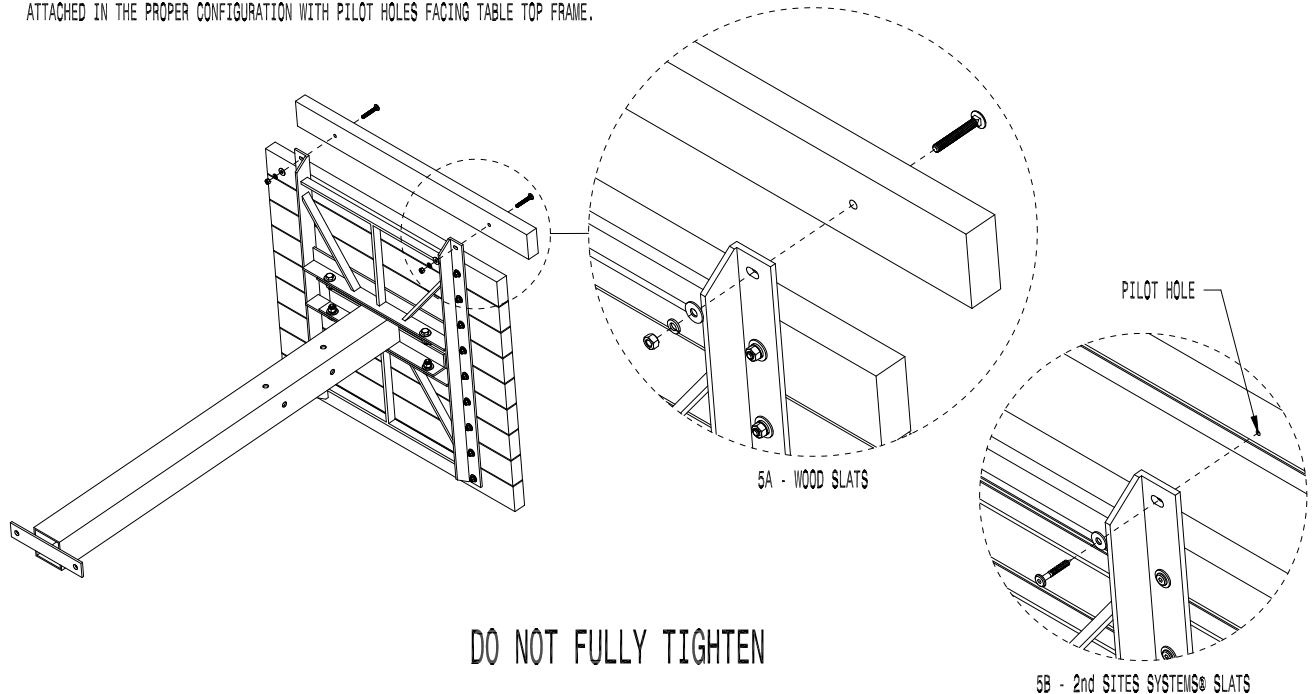
2nd SITES SYSTEM® SLATS SEAT CONFIGURATION  
 NOTE STEEL SUPPORT POSITIONING



STEEL SUPPORT

5A - FOR WOOD SLATS: ATTACH LONGER TABLE SLATS TO TABLE TOP FRAME WITH CARRIAGE BOLT HARDWARE CONFIGURATION "C" AS SHOWN.

5B - FOR 2nd SITES SYSTEM® SLATS: ATTACH LONGER TABLE SLATS TO TABLE TOP FRAME FROM BELOW USING LAG SCREW HARDWARE CONFIGURATION "D" AS SHOWN. BE SURE THE SLATS ARE ATTACHED IN THE PROPER CONFIGURATION WITH PILOT HOLES FACING TABLE TOP FRAME.



**DO NOT FULLY TIGHTEN**

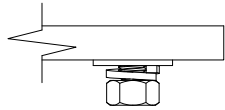


CENTER POST TABLE WITH SEATS  
 SHOWN: GENERAL ASSEMBLY INSTRUCTIONS  
 OPTIONAL IN-GROUND MOUNT

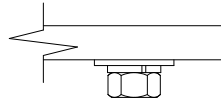
*Create a timeless moment.®*

\* ALL DIMENSIONS ARE IN INCHES \*

- 6 - AFTER ALL SLATS ARE ATTACHED TO THE TABLE FRAME, USE LEVEL TO CHECK ALIGNMENT. ONCE ALL SLATS ARE PROPERLY SPACED AND ALIGNED, TOOL TIGHTEN ALL HARDWARE.
  - A - FOR WOOD SLATS: USE A 1/2" SOCKET WRENCH.
  - B - FOR 2nd SITES SYSTEM® SLATS: USE PROVIDED HEX DRIVER BIT.



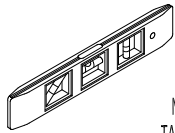
HARDWARE CONFIGURATION "C"  
FASTENER BEFORE TOOL TIGHTENING



HARDWARE CONFIGURATION "C"  
FASTENER AFTER TOOL TIGHTENING

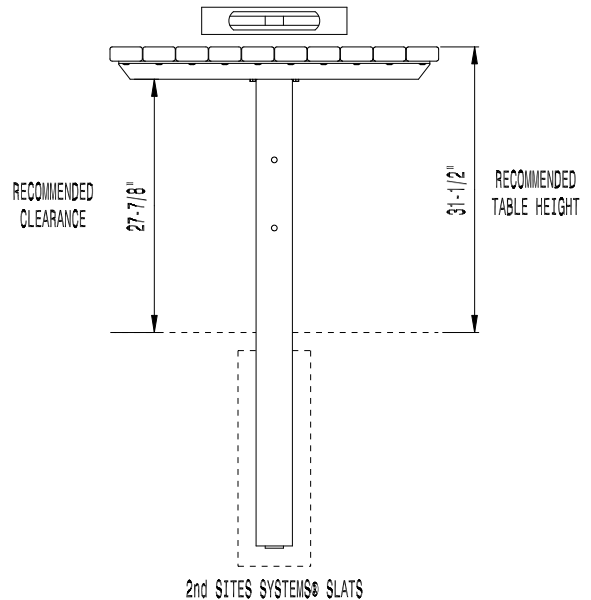
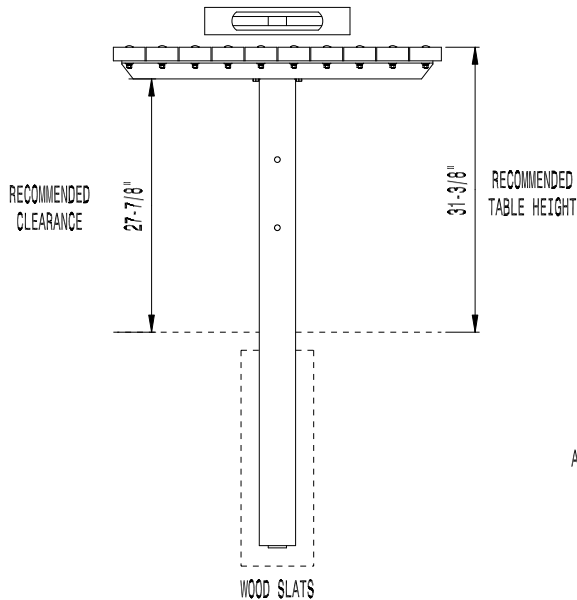
**DO NOT OVER TIGHTEN**

- 7 - PLACE TABLE IN FOOTING HOLE. TO PROTECT THE FINISH, BE SURE TO NOT DRAG PRODUCT ON THE GROUND. USING PROPS (NOT PROVIDED BY VICTOR STANLEY, LLC.) POSITION THE ASSEMBLY SO THAT IT REMAINS LEVEL. RECOMMENDED HEIGHT IS SHOWN BELOW.



NOTE: USE LEVEL TO MAKE SURE  
TABLE IS HORIZONTAL IN FOOTING.

SUSPEND AT APPROPRIATE HEIGHT,  
TAKING CARE NOT TO DAMAGE OR  
SCRAPE THE COATED STEEL SURFACES.

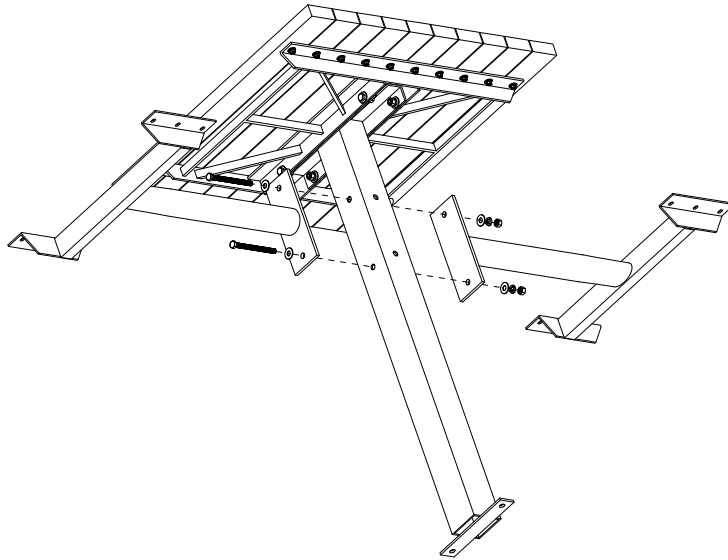
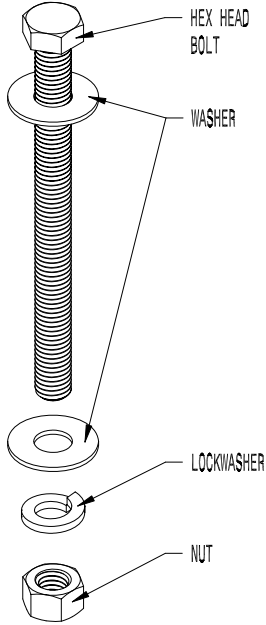


CENTER POST TABLE WITH SEATS  
 SHOWN: GENERAL ASSEMBLY INSTRUCTIONS  
 OPTIONAL IN-GROUND MOUNT

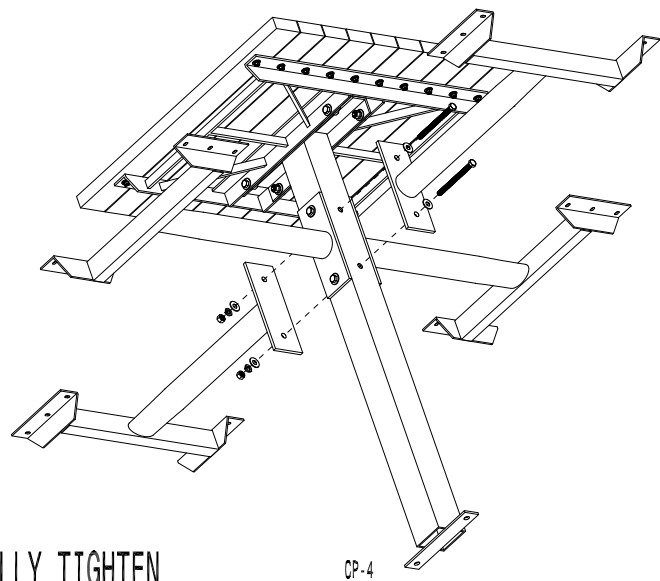
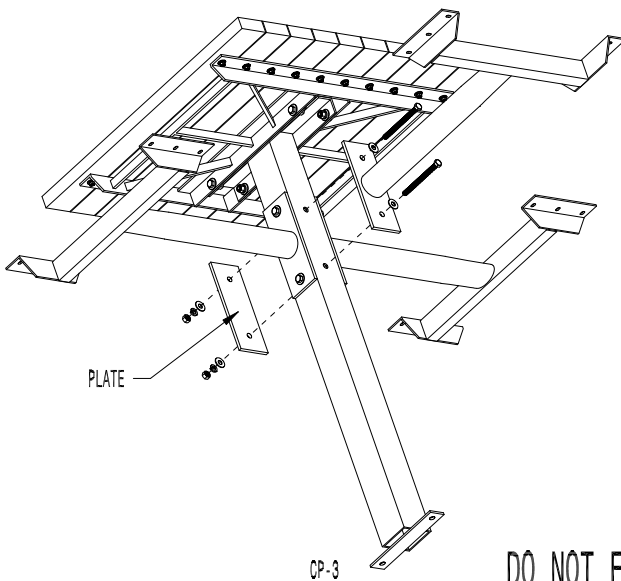
\* ALL DIMENSIONS ARE IN INCHES \*

8 - AFTER CONCRETE HAS CURED AND PROPS ARE REMOVED, ATTACH (2) LEG POSTS TO CENTER POST USING HEX HEAD BOLT HARDWARE CONFIGURATION "B". BE SURE BOTH HOLES ON THE LEG POST MOUNT PLATE ALIGN WITH BOTH HOLES ON THE CENTER POST. HOLES ARE OFFSET TO ALLOW CLEARANCE FOR BOLTS IN BOTH DIRECTIONS. DO NOT TIGHTEN FULLY UNTIL ALL BOLTS ARE IN PLACE.

HEX HEAD BOLT HARDWARE CONFIGURATION "B"



9 - FOR CP-2: SKIP TO STEP 10.  
 FOR CP-3: REPEAT STEP 8 TO ATTACH THE REMAINING SEAT POST AND PLATE.  
 FOR CP-4: REPEAT STEP 8 TO ATTACH THE REMAINING (2) SEAT POSTS.



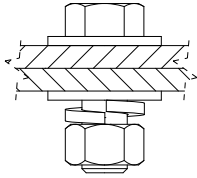
**DO NOT FULLY TIGHTEN**



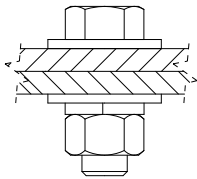
CENTER POST TABLE WITH SEATS  
 SHOWN: GENERAL ASSEMBLY INSTRUCTIONS  
 OPTIONAL IN-GROUND MOUNT

\* ALL DIMENSIONS ARE IN INCHES \*

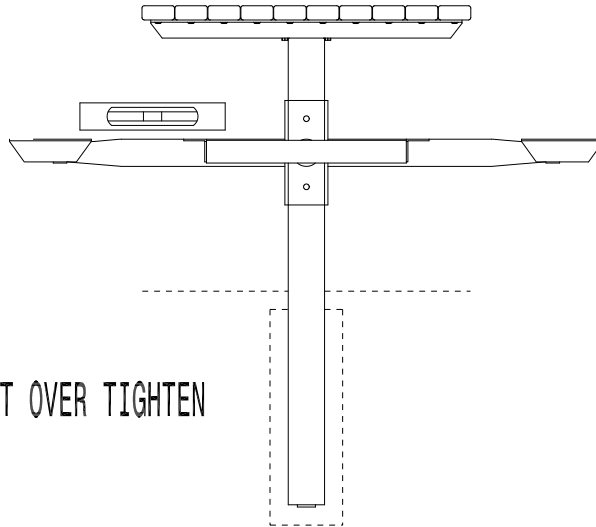
10 - ONCE ALL BOLTS ARE IN PLACE, USE LEVEL TO CHECK ALIGNMENT OF SEAT FRAMES. AFTER ALL COMPONENTS ARE PROPERLY SPACED AND ALIGNED, TOOL TIGHTEN ALL BOLTS USING A 3/4" SOCKET WRENCH OR 3/4" STANDARD WRENCH. TIGHTEN ALL BOLTS UNTIL LOCK WASHERS COMPRESS, AS SHOWN.



HARDWARE CONFIGURATION "B"  
BEFORE TOOL TIGHTENING



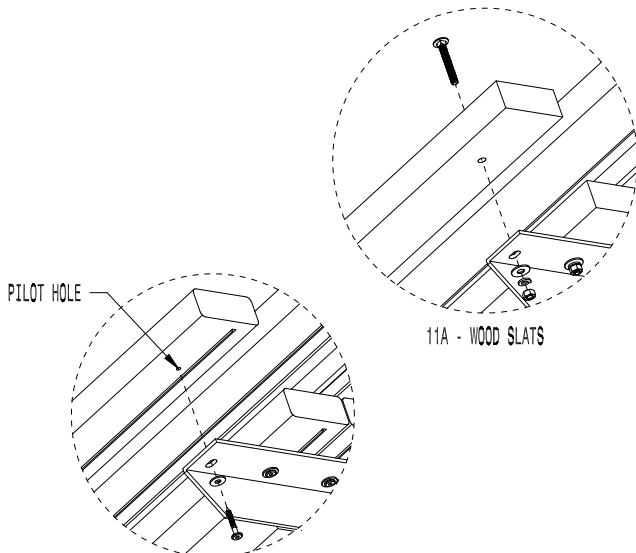
HARDWARE CONFIGURATION "B"  
AFTER TOOL TIGHTENING



DO NOT OVER TIGHTEN

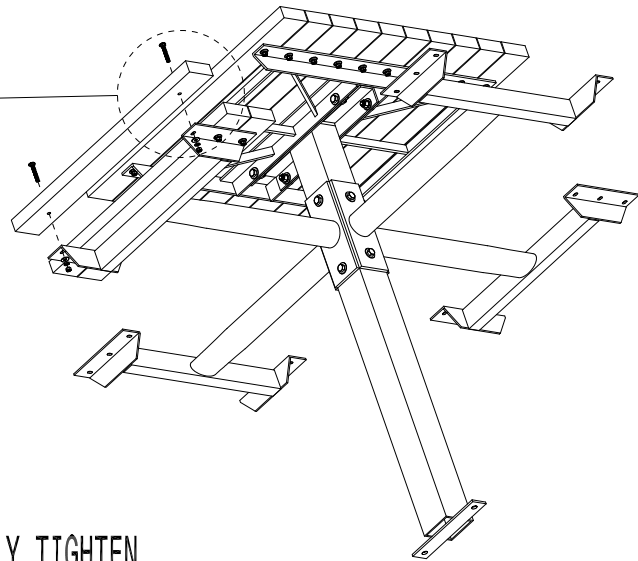
11A - FOR WOOD SLATS: ATTACH (3) SHORT SEAT SLATS TO LEG POST WITH CARRIAGE BOLT HARDWARE CONFIGURATION "C" AS SHOWN. REPEAT FOR EACH ADDITIONAL SEAT.

11B - FOR 2nd SITES SYSTEM® SLATS: ATTACH (3) SHORT SEAT SLATS TO LEG POST FROM BELOW USING LAG SCREW HARDWARE CONFIGURATION "D" AS SHOWN. BE SURE THE SLATS ARE ATTACHED IN THE PROPER CONFIGURATION WITH PILOT HOLES FACING LEG POST. REPEAT FOR EACH ADDITIONAL SEAT.



11A - WOOD SLATS

11B - 2nd SITES SYSTEM® SLATS



DO NOT FULLY TIGHTEN



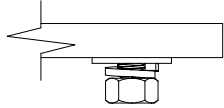
**CP-2, 3, 4**  
HOMESTEAD

CENTER POST TABLE WITH SEATS  
 SHOWN: GENERAL ASSEMBLY INSTRUCTIONS  
 OPTIONAL IN-GROUND MOUNT

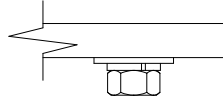
\* ALL DIMENSIONS ARE IN INCHES \*

- 12 - USE LEVEL TO CHECK ALIGNMENT OF TABLE TOP AND SEAT SLATS. ONCE ALL SLATS ARE PROPERLY SPACED AND ALIGNED, TOOL TIGHTEN ALL HARDWARE.  
 A - FOR WOOD SLATS: USE A 1/2" SOCKET WRENCH.  
 B - FOR 2nd SITES SYSTEM® SLATS: USE PROVIDED HEX DRIVER BIT.

**DO NOT OVER TIGHTEN**

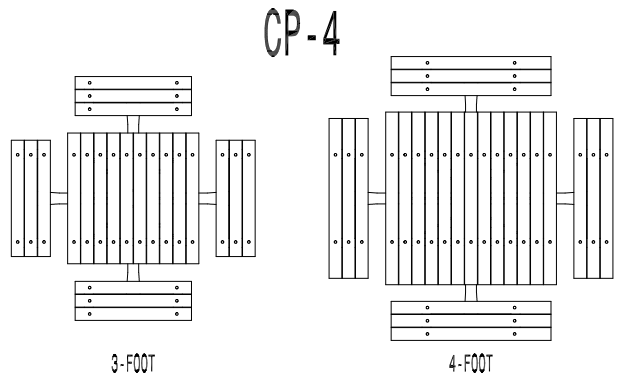
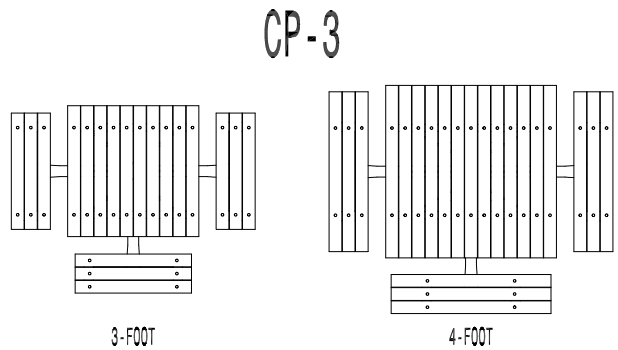
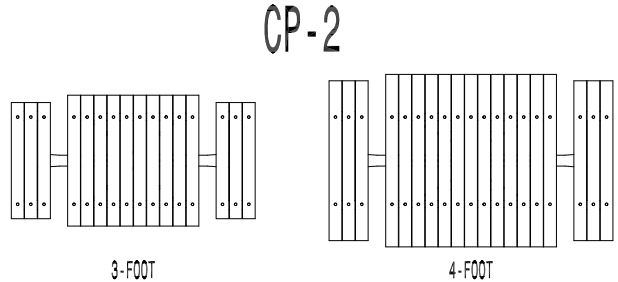
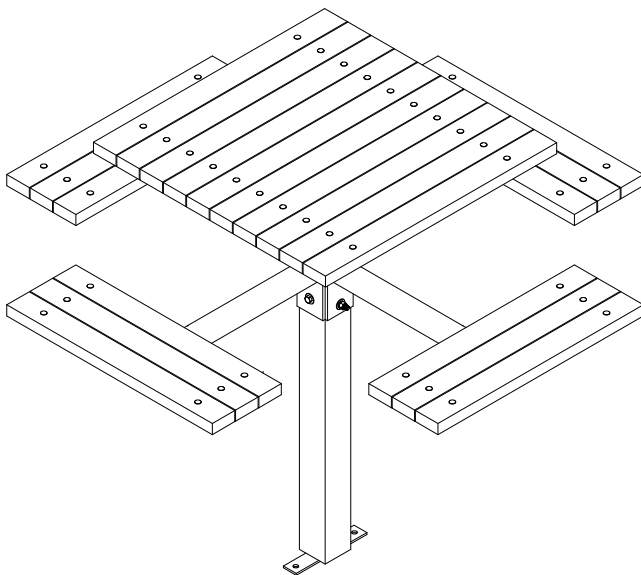


HARDWARE CONFIGURATION "C"  
FASTENER BEFORE TOOL TIGHTENING



HARDWARE CONFIGURATION "C"  
FASTENER AFTER TOOL TIGHTENING

**FINAL PRODUCT**



NOTES:

1. DRAWINGS NOT TO SCALE. DO NOT SCALE DRAWINGS.
2. ALL FABRICATED METAL COMPONENTS ARE STEEL SHOTBLASTED, ETCHED, PHOSPHATIZED, PREHEATED, AND ELECTROSTATICALLY POWDER-COATED WITH T.G.I.C. POLYESTER POWDER COATINGS. PRODUCTS ARE FULLY CLEANED AND PRETREATED, PREHEATED AND COATED WHILE HOT TO FILL CREVICES AND BUILD COATING THICKNESS. COATED PARTS ARE THEN FULLY CURED TO COATING MANUFACTURER'S SPECIFICATIONS. THE THICKNESS OF THE RESULTING FINISH AVERAGES 8-10 MILS (200-250 MICRONS).
3. THIS VICTOR STANLEY, LLC. PRODUCT MUST BE PERMANENTLY AFFIXED IN THE GROUND. CONSULT YOUR LOCAL CODES FOR REGULATIONS.
4. FOR HIGH SALT ABUSIVE CLIMATES, HOT-DIP GALVANIZING BEFORE POWDER COATING IS AVAILABLE. HOT-DIP GALVANIZING IS PERFORMED FOR VICTOR STANLEY, LLC. BY AN EXPERIENCED QUALIFIED FIRM TO WHICH PRODUCTS ARE SHIPPED FOR GALVANIZING. HOT-DIP GALVANIZING INCLUDES AN AGGRESSIVE PRE-TREATMENT AND IMMERSION IN A TANK OF CHARGED LIQUID ZINC AT OR AROUND 860°F (460°C). THE RESULTING SURFACE IS RESISTANT TO RUST BUT HAS SOME UNEVENNESS RESULTING FROM THE BONDING OF THE ZINC TO THE STEEL SURFACE. AS A RESULT, THE POWDER-COATING SURFACE FINISH OVER THAT GALVANIZED SURFACE MAY EXHIBIT BUMPS, UNEVENNESS, AND MAY NOT BE AS SMOOTH AS THE STANDARD FINISH; THIS UNEVEN AND INCONSISTENT FINISH IS NORMAL FOR GALVANIZING. CONTACT MANUFACTURER FOR DETAILS.
5. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE. CONTACT MANUFACTURER FOR DETAILS.
6. THIS PRODUCT IS SHIPPED PARTIALLY UNASSEMBLED.



CENTER POST TABLE WITH SEATS  
 SHOWN: GENERAL ASSEMBLY INSTRUCTIONS  
 OPTIONAL IN-GROUND MOUNT