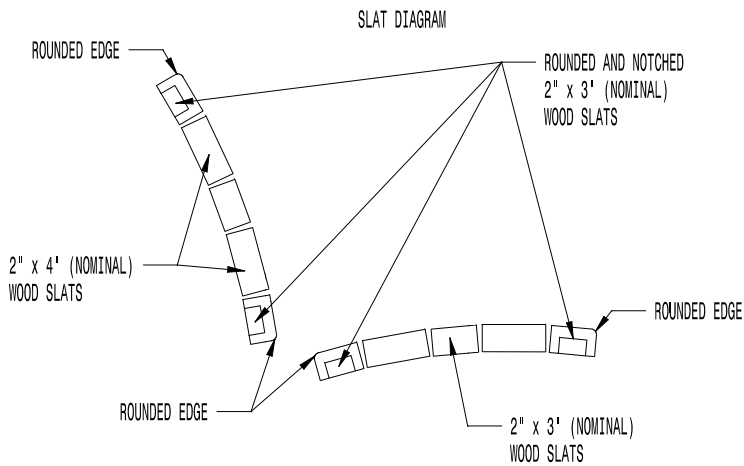


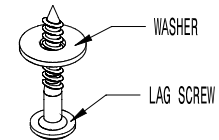
\* ALL DIMENSIONS ARE IN INCHES \*

- 1 - REMOVE ALL PARTS FROM THEIR BOXES AND BAGS. PLACE ON TOWELS OR A SOFT SURFACE TO PREVENT SCRATCHING THE FINISH.
- 2 - HAVE ONE PERSON HOLD UP EACH CASTING. HAVE A THIRD PERSON ATTACH THE ROUNDED AND NOTCHED 2" x 3" (NOMINAL) WOOD SLATS, ORIENT EACH SLAT WITH ROUNDED EDGE FACE UP AND TOWARDS THE OUTSIDE OF THE BENCH. PILOT HOLES WILL FACE DOWN. (SEE SLAT DIAGRAM BELOW.) USE THE PROVIDED LAG SCREWS AND WASHERS TO LOOSELY SECURE EACH SLAT IN PLACE.

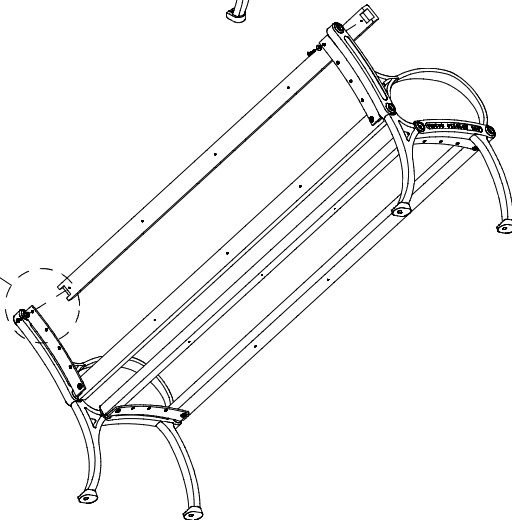
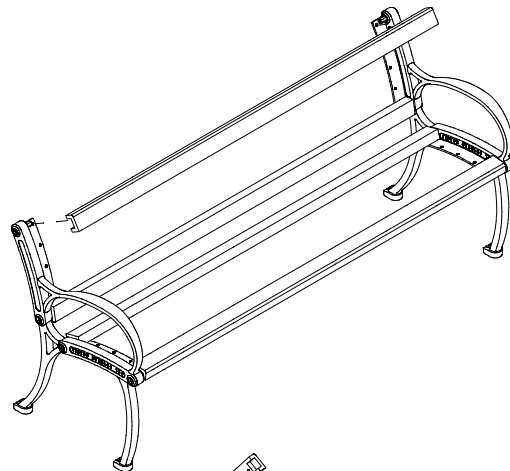
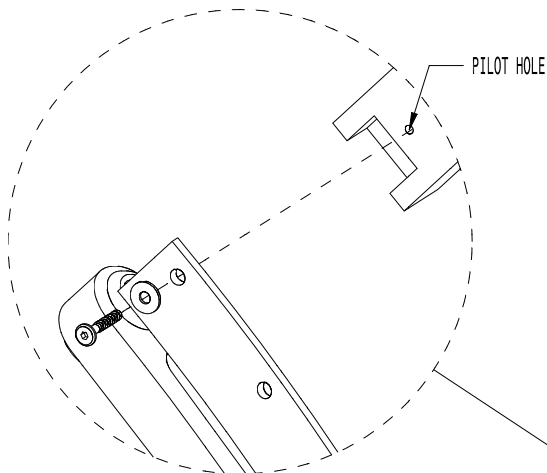
DO NOT FULLY TIGHTEN AT THIS STAGE.



HARDWARE CONFIGURATION



NOTE ALTERNATING SLAT PATTERN



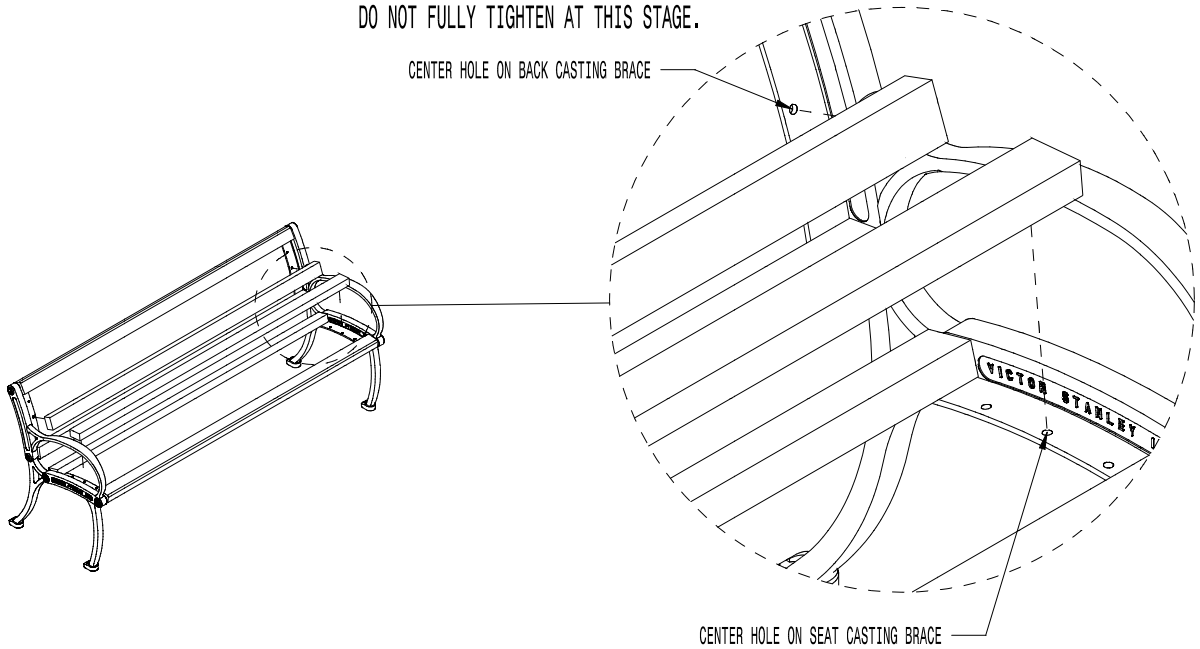
 **FB-324**  
 FRAMERS MODERN™

BENCH WITH DUCTILE IRON END FRAMES  
 SHOWN: GENERAL ASSEMBLY INSTRUCTIONS  
 STANDARD 2-FOOT, 4-FOOT, 6-FOOT, AND 8-FOOT LENGTHS

\* ALL DIMENSIONS ARE IN INCHES \*

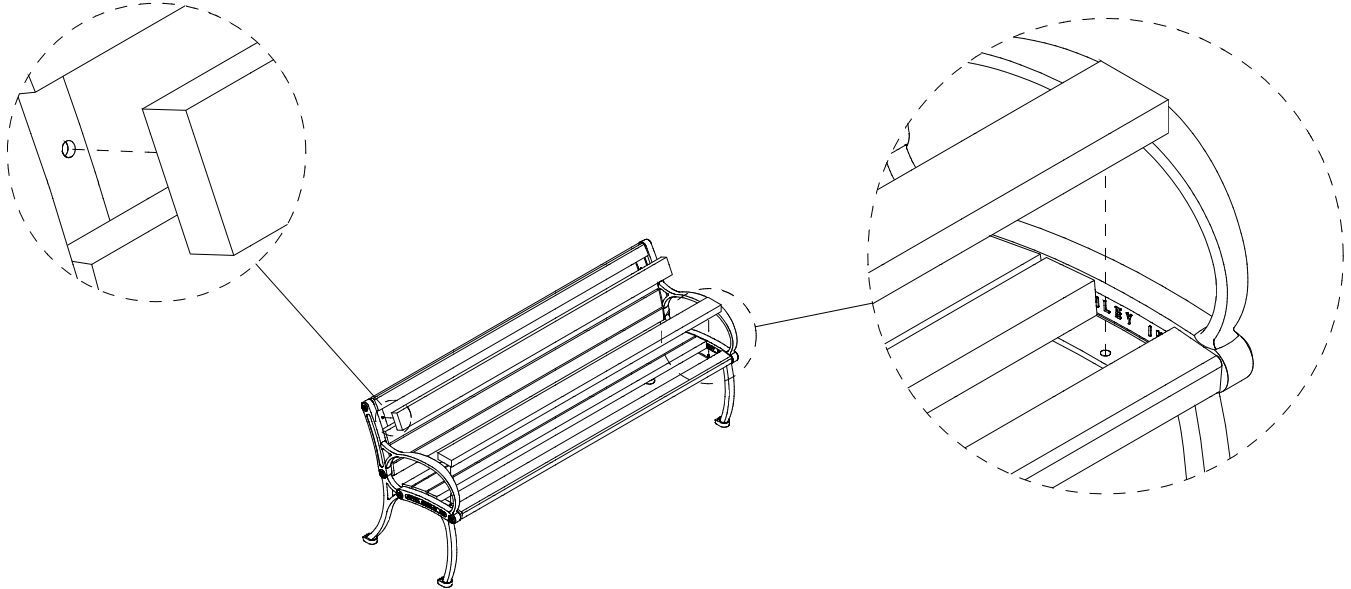
- 3 - ATTACH REMAINING (2) 2" x 3" (NOMINAL) WOOD SLATS TO CASTINGS. PILOT HOLES FACE DOWN AND ALIGNED WITH CENTER HOLES ON BACK AND SEAT CASTING BRACES. (SEE SLAT DIAGRAM ON PAGE 1.) USE PROVIDED LAG SCREWS AND WASHERS TO LOOSELY SECURE EACH SLAT IN PLACE.

DO NOT FULLY TIGHTEN AT THIS STAGE.



- 4 - ATTACH (4) 2" x 4" (NOMINAL) WOOD SLATS TO CASTINGS. PILOT HOLES FACE DOWN AND ALIGNED WITH REMAINING HOLES ON BACK AND SEAT CASTING BRACES. (SEE SLAT DIAGRAM ON PAGE 1.) USE THE PROVIDED LAG SCREWS AND WASHERS TO LOOSELY SECURE EACH SLAT IN PLACE.

DO NOT FULLY TIGHTEN AT THIS STAGE.



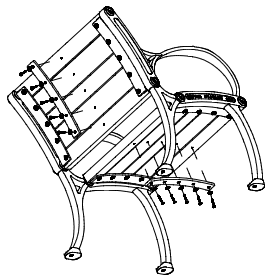
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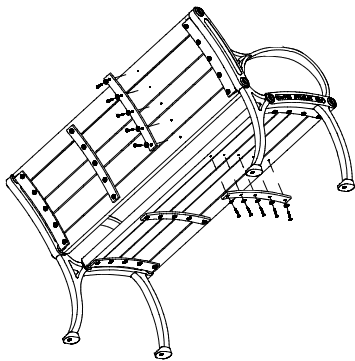
\* ALL DIMENSIONS ARE IN INCHES \*

5 - ALIGN BRACES WITH PRE-DRILLED PILOT HOLES AND LOOSELY SECURE TO SEAT AND BEACK SECTIONS USE PROVIDED LAG SCREWS AND WASHERS. BRACE QUANTITY DEPENDS ON BENCH LENGTH, QUANTITY PER LENGTH SHOWN BELOW.

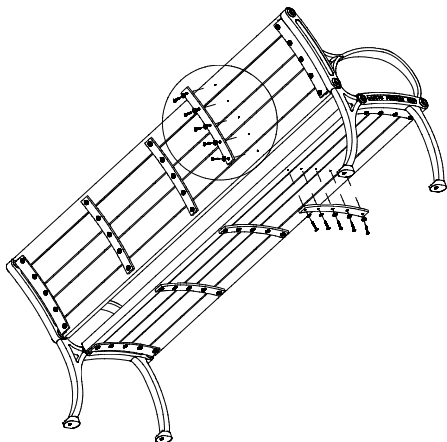
DO NOT FULLY TIGHTEN AT THIS STAGE.



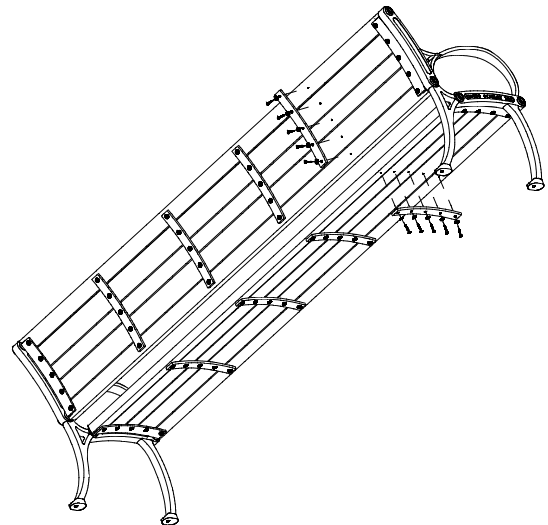
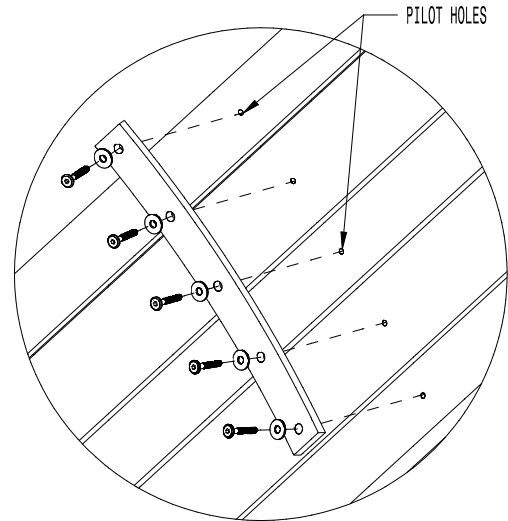
2-FOOT LENGTH: 1 SET OF CENTER BRACES



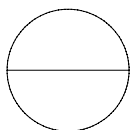
4-FOOT LENGTH: 2 SETS OF CENTER BRACES



6-FOOT LENGTH: 3 SETS OF CENTER BRACES



8-FOOT LENGTH: 4 SETS OF CENTER BRACES



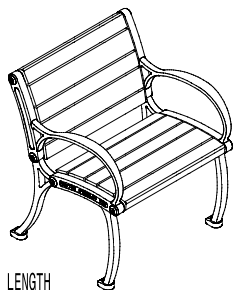
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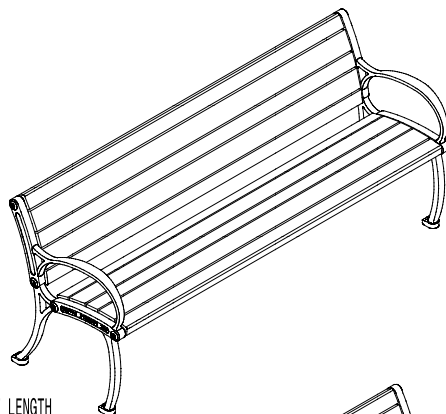
BENCH WITH DUCTILE IRON END FRAMES  
 SHOWN: GENERAL ASSEMBLY INSTRUCTIONS  
 STANDARD 2-FOOT, 4-FOOT, 6-FOOT, AND 8-FOOT LENGTHS

6 - ONCE ALL BRACES ARE IN PLACE, USE LEVEL TO CHECK ALIGNMENT OF BENCH. MAKE SURE EVERYTHING IS PROPERLY SPACED AND ALIGNED. HAND TOOL TIGHTEN LAG SCREWS USING THE PROVIDED HEX DRIVE BIT.

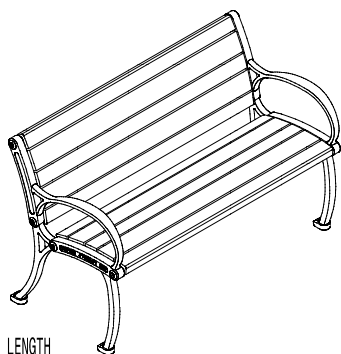
## DO NOT OVER TIGHTEN.



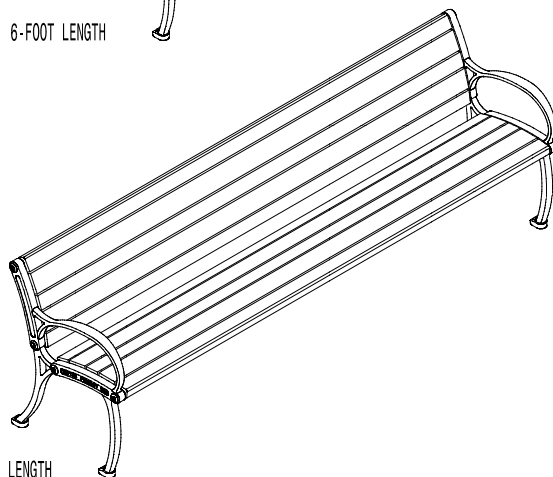
2-FOOT LENGTH



6-FOOT LENGTH



4-FOOT LENGTH

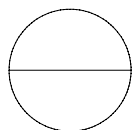


8-FOOT LENGTH

## FINAL PRODUCT

NOTES:

1. DUCTILE IRON CASTINGS COME WITH A TEN YEAR WARRANTY AGAINST BREAKAGE.
2. DRAWINGS NOT TO SCALE. DO NOT SCALE DRAWINGS.
3. ALL FABRICATED METAL COMPONENTS ARE STEEL SHOTBLASTED, ETCHED, PHOSPHATIZED, PREHEATED, AND ELECTROSTATICALLY POWDER-COATED WITH T.G.I.C. POLYESTER POWDER COATINGS. PRODUCTS ARE FULLY CLEANED AND PRETREATED, PREHEATED AND COATED WHILE HOT TO FILL CREVICES AND BUILD COATING FILM. COATED PARTS ARE THEN FULLY CURED TO COATING MANUFACTURER'S SPECIFICATIONS. THE THICKNESS OF THE RESULTING FINISH AVERAGES 8-10 MILS (200-250 MICRONS).
4. IT IS NOT RECOMMENDED TO LOCATE ANCHOR BOLTS UNTIL BENCH IS IN PLACE. THIS VICTOR STANLEY, INC. PRODUCT MUST BE PERMANENTLY AFFIXED TO THE GROUND. CONSULT YOUR LOCAL CODES FOR REGULATIONS.
5. ANCHOR BOLTS NOT PROVIDED BY VICTOR STANLEY, INC.
6. FOR HIGH SALT ABUSIVE CLIMATES, HOT-DIP GALVANIZING BEFORE POWDER COATING IS AVAILABLE. HOT-DIP GALVANIZING IS PERFORMED FOR VICTOR STANLEY, INC. BY AN EXPERIENCED QUALIFIED FIRM TO WHICH PRODUCTS ARE SHIPPED FOR GALVANIZING. HOT-DIP GALVANIZING INCLUDES AN AGGRESSIVE PRE-TREATMENT AND IMMERSION IN A TANK OF CHARGED LIQUID ZINC AT OR AROUND 860°F (460°C). THE RESULTING SURFACE IS RESISTANT TO RUST BUT HAS SOME UNEVENNESS RESULTING FROM THE BONDING OF THE ZINC TO THE STEEL SURFACE. AS A RESULT, THE POWDER-COATING SURFACE FINISH OVER THAT GALVANIZED SURFACE MAY EXHIBIT BUMPS, UNEVENNESS, AND MAY NOT BE AS SMOOTH AS THE STANDARD FINISH; THIS UNEVEN AND INCONSISTENT FINISH IS NORMAL FOR GALVANIZING. CONTACT MANUFACTURER FOR DETAILS.
7. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE. CONTACT MANUFACTURER FOR DETAILS.
8. THIS PRODUCT IS SHIPPED PARTIALLY UNASSEMBLED.



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