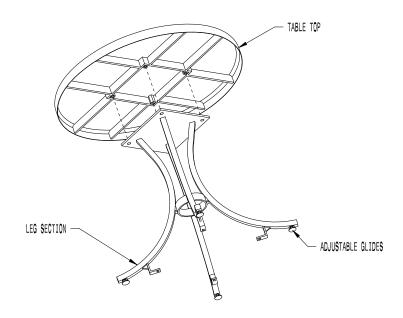
Create a timeless moment.

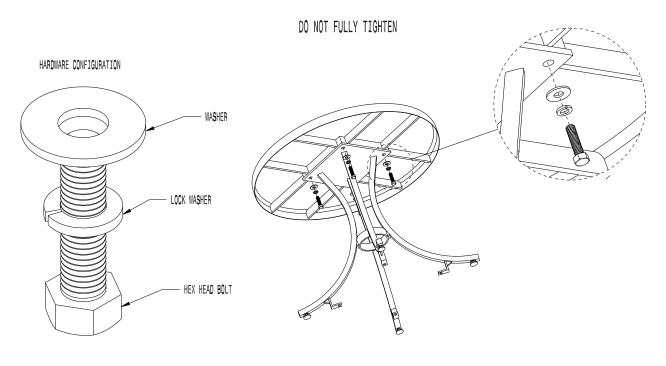
\* ALL DIMENSIONS ARE IN INCHES \*

P.O. DRAWER 330 - DUNKIRK, MD 20754 USA
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- 1 REMOVE ALL PARTS FROM THEIR BOXES AND BAGS. PLACE ON TOWELS OR A SOFT SURFACE TO PREVENT SCRATCHING.
- 2 LOWER TABLE TOP ONTO LEG SECTION AND ALIGN BOLT HOLES ON THE TABLE TOP WITH THOSE ON THE LEG SECTION.



3 - USING THE PROVIDED HEX HEAD BOLT, WASHER, AND LOCKWASHER IN THE CONFIGURATION SHOWN, ATTACH TABLE TOP TO LEG SECTION. HAND TIGHTEN ALL HARDWARE.





ALL STEEL ROUND CAFE TABLE SHOWN: GENERAL ASSEMBLY INSTRUCTIONS



Create a timeless moment.

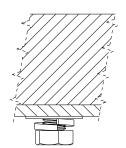
\* ALL DIMENSIONS ARE IN INCHES \*

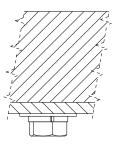
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4 - ONCE ALL BOLT ASSEMBLIES ARE IN PLACE, INSPECT TABLE FROM ALL SIDES TO VERIFY LEG SECTION IS ATTACHED AND ALIGNED PROPERLY. TOOL TIGHTEN ALL HARDWARE. BOLTS SHOULD BE TIGHTENED UNTIL LOCK WASHERS COMPRESS (AS SHOWN).

BOLT & FASTENER BEFORE TOOL TIGHTENING



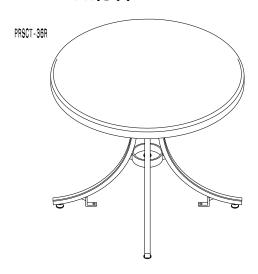


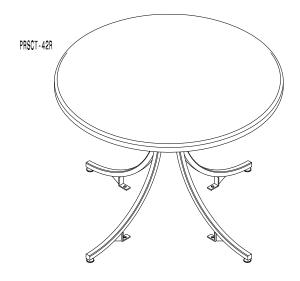
**BOLT & FASTENER** AFTER TOOL TIGHTENING

## DO NOT OVER TIGHTEN.

5 - SET TABLE IN DESIRED LOCATION. TO PROTECT THE FINISH, BE SURE NOT TO DRAG THE BOTTOM OF THE TABLE ON THE GROUND. ONCE IN PLACE USE ADJUSTABLE GLIDES TO LEVEL.

## FINAL PRODUCT





## NOTES:

- DRAWINGS NOT TO SCALE. DO NOT SCALE DRAWINGS.
- ALL FABRICATED METAL COMPONENTS ARE STEEL SHOTBLASTED, ETCHED, PHOSPHATIZED, PREHEATED, AND ELECTROSTATICALLY POWDER-COATED WITH T.G.I.C. POLYESTER POWDER COATINGS. PRODUCTS ARE FULLY CLEANED AND PRETREATED, PREHEATED AND COATED WHILE HOT TO FILL CREVICES AND BUILD COATING FILM. COATED PARTS ARE THEN FULLY CURED TO COATING MANUFACTURER'S SPECIFICATIONS. THE THICKNESS OF THE RESULTING FINISH AVERAGES 8-10 MILS (200-250 MICRONS).
- 3. IT IS NOT RECOMMENDED TO LOCATE ANCHOR BOLTS UNTIL TABLE IS IN PLACE. THIS VICTOR STANLEY, INC. PRODUCT MUST BE PERMANENTLY AFFIXED TO THE GROUND. CONSULT YOUR LOCAL CODES FOR REGULATIONS.
- 4. ANCHOR BOLTS NOT PROVIDED BY VICTOR STANLEY, INC.
- 5. FOR HIGH SALT ABUSIVE CLIMATES, HOT-DIP GALVANIZING BEFORE POWDER COATING IS AVAILABLE. HOT-DIP GALVANIZING IS PERFORMED FOR VICTOR STANLEY, INC. BY AN EXPERIENCED QUALIFIED FIRM TO WHICH PRODUCTS ARE SHIPPED FOR GALVANIZING. HOT-DIP GALVANIZING INCLUDES AN AGGRESSIVE PRE-TREATMENT AND IMMERSION IN A TANK OF CHARGED LIQUID ZINC AT OR AROUND 860°F (460°C). THE RESULTING SURFACE IS RESISTANT TO RUST BUT HAS SOME UNEVENNESS RESULTING FROM THE BONDING OF THE ZINC TO THE STEEL SURFACE. AS A RESULT, THE POWDER-COATING SURFACE FINISH OVER THAT GALVANIZED SURFACE MAY EXHIBIT BUMPS, UNEVENNESS, AND MAY NOT BE AS SMOOTH AS THE STANDARD FINISH; THIS UNEVEN AND INCONSISTENT FINISH IS NORMAL FOR GALVANIZING. CONTACT MANUFACTURER FOR DETAILS.
- 6. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE. CONTACT MANUFACTURER FOR DETAILS.
- 7. THIS PRODUCT IS SHIPPED PARTIALLY UNASSEMBLED.

