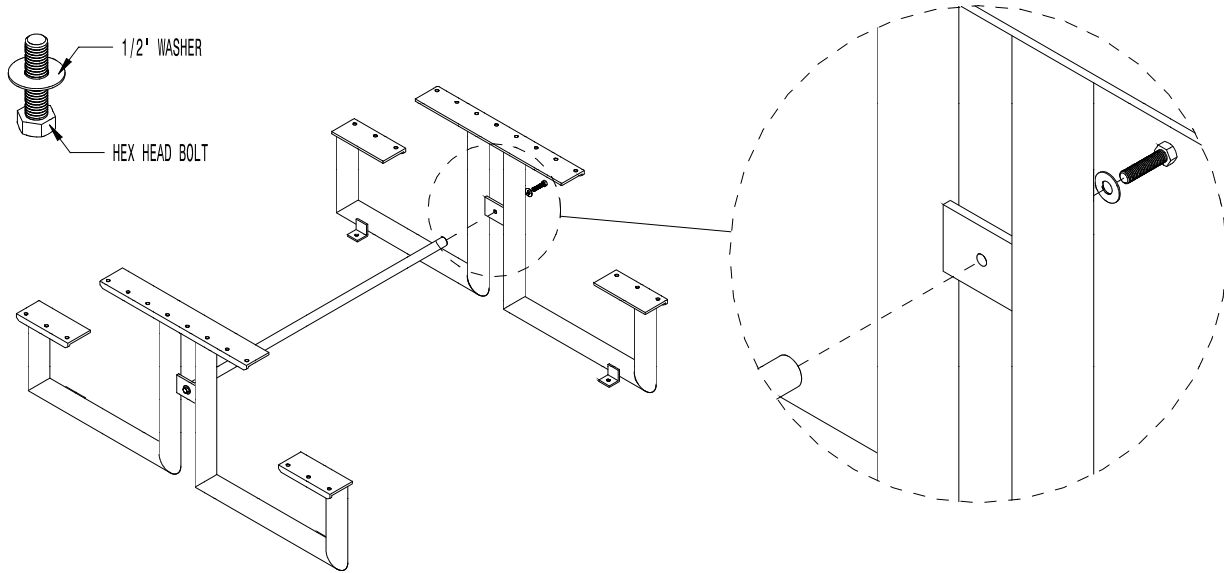


* ALL DIMENSIONS ARE IN INCHES *

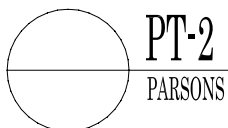
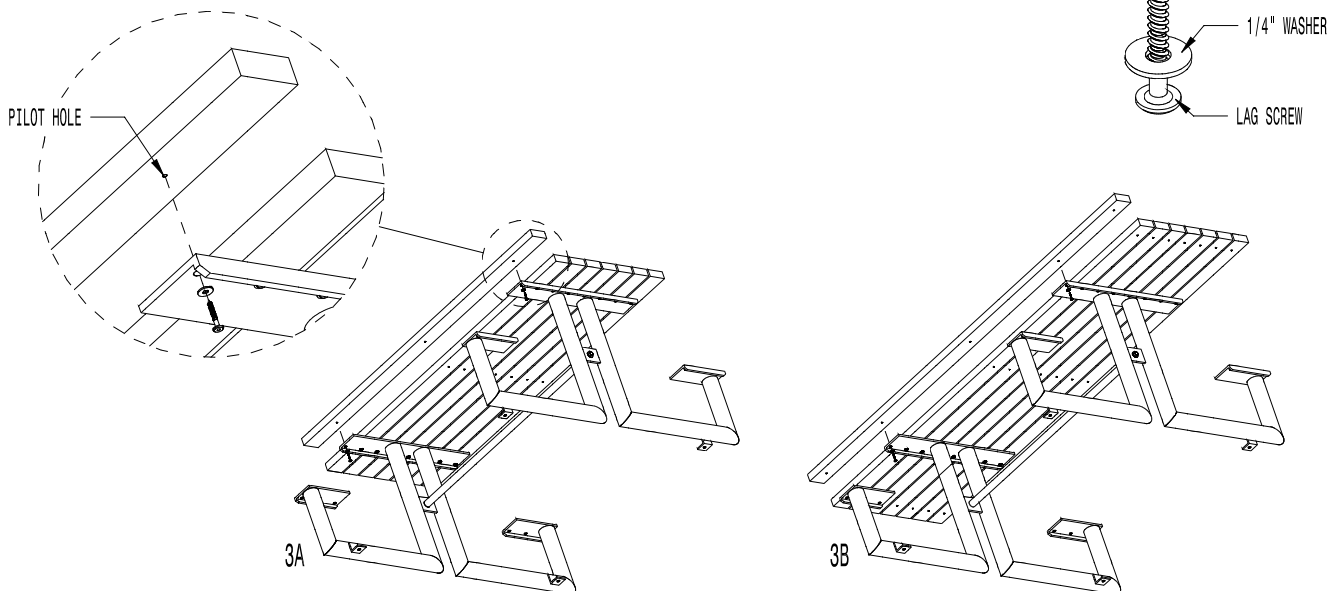
- 1 - REMOVE ALL PARTS FROM THEIR BOXES AND BAGS. PLACE ON TOWELS OR A SOFT SURFACE TO PREVENT SCRATCHING THE FINISH.
- 2 - USING THE PROVIDED HEX HEAD BOLTS AND WASHERS, ATTACH RUNG TO LEG ASSEMBLIES AS SHOWN. DO NOT FULLY TIGHTEN AT THIS STAGE.



- 3A - FOR STANDARD 6-FOOT LENGTH: PLACE (8) 6-FOOT LENGTH WOOD SLATS, PILOT HOLES FACE DOWN, ON TOP OF TABLE SECTION OF LEG ASSEMBLIES. LOOSELY SECURE WOOD SLATS TO LEG ASSEMBLIES FROM BELOW USING THE PROVIDED LAG SCREWS AND WASHERS.
- 3B - FOR OPTIONAL 8-FOOT LENGTH TABLE TOP WITH 6-FOOT LENGTH BENCHES: PLACE (8) 8-FOOT LENGTH WOOD SLATS, PILOT HOLES FACE DOWN, ON TOP OF TABLE SECTION OF LEG ASSEMBLIES. LOOSELY SECURE WOOD SLATS TO LEG ASSEMBLIES FROM BELOW USING THE PROVIDED LAG SCREWS AND WASHERS.

DO NOT FULLY TIGHTEN AT THIS STAGE.

HARDWARE CONFIGURATION

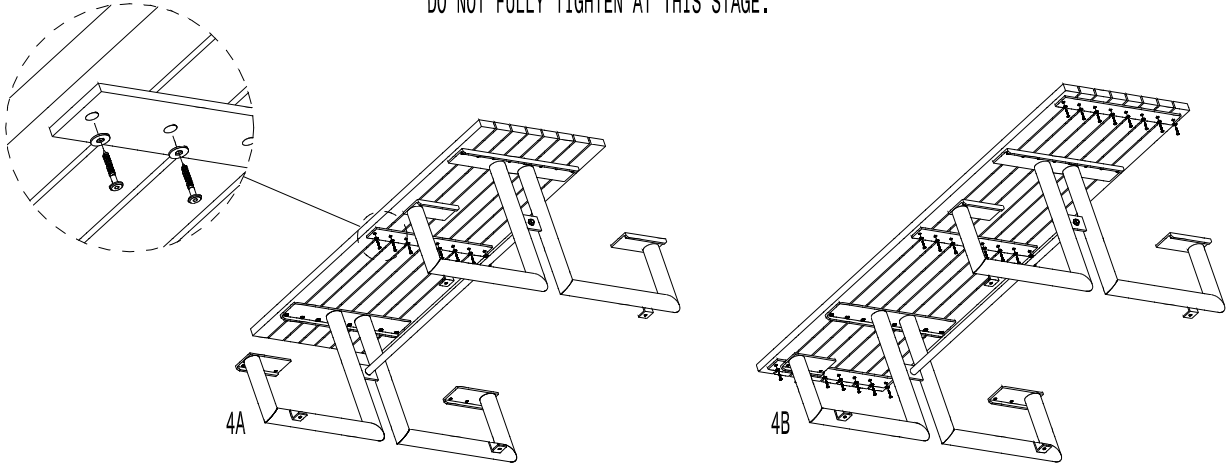


IPE 2" x 4" SLAT TABLE
 SHOWN: GENERAL ASSEMBLY INSTRUCTIONS
 OPTIONAL SURFACE MOUNT

* ALL DIMENSIONS ARE IN INCHES *

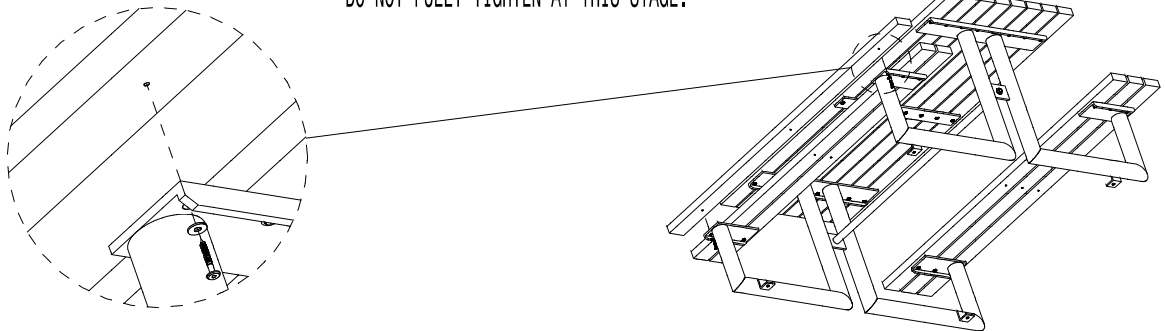
- 4A - FOR STANDARD 6-FOOT LENGTH: LOOSELY SECURE TABLE TOP BRACE TO CENTER OF WOOD SLATS FROM BELOW USING THE PROVIDED LAG SCREWS AND WASHERS.
- 4B - FOR OPTIONAL 8-FOOT LENGTH TABLE TOP WITH 6-FOOT LENGTH BENCHES: LOOSELY SECURE TABLE TOP BRACES TO CENTER AND ENDS OF WOOD SLATS FROM BELOW USING THE PROVIDED LAG SCREWS AND WASHERS.

DO NOT FULLY TIGHTEN AT THIS STAGE.



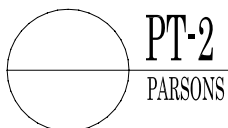
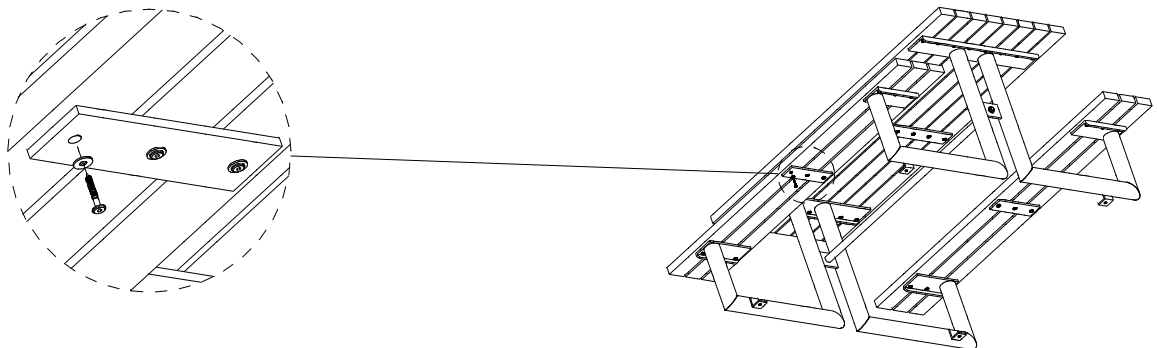
- 5 - PLACE (3) 6-FOOT LENGTH WOOD SLATS, PILOT HOLES FACE DOWN, ON TOP OF SEAT SECTION OF LEG ASSEMBLIES. LOOSELY SECURE WOOD SLATS TO LEG ASSEMBLIES FROM BELOW USING THE PROVIDED LAG SCREWS AND WASHERS. REPEAT FOR SECOND SEAT.

DO NOT FULLY TIGHTEN AT THIS STAGE.



- 6 - LOOSELY SECURE SEAT BRACE TO CENTER OF WOOD SLATS FROM BELOW USING THE PROVIDED LAG SCREWS AND WASHERS. REPEAT FOR SECOND SEAT.

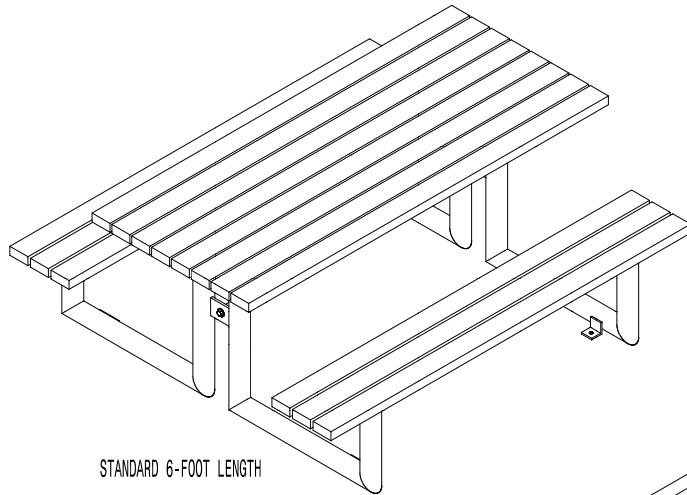
DO NOT FULLY TIGHTEN AT THIS STAGE.



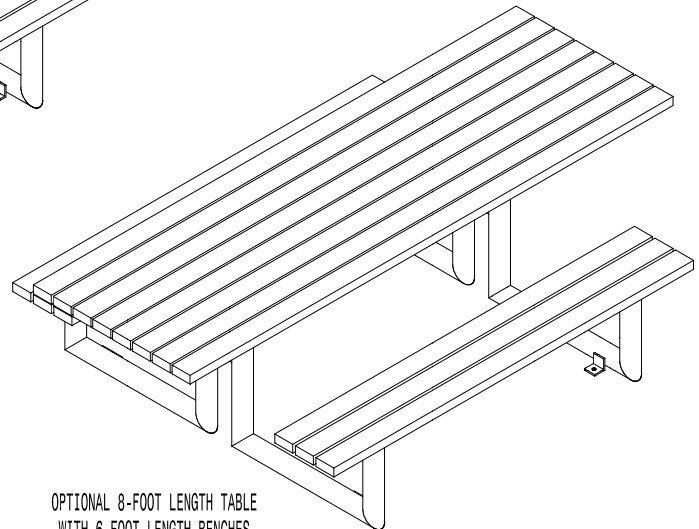
IPE 2" x 4" SLAT TABLE
 SHOWN: GENERAL ASSEMBLY INSTRUCTIONS
 OPTIONAL SURFACE MOUNT

7 - ONCE ALL BOLTS AND SCREWS ARE IN PLACE, USE LEVEL TO CHECK ALIGNMENT OF TABLE. MAKE SURE EVERYTHING IS PROPERLY SPACED AND ALIGNED. TOOL TIGHTEN HEX HEAD BOLTS ATTACHING RUNG TO LEG ASSEMBLIES. USING THE PROVIDED HEX DRIVE BIT, HAND TOOL TIGHTEN LAG SCREWS ATTACHING SLATS TO LEG ASSEMBLIES AND BRACES.

DO NOT OVER TIGHTEN.



STANDARD 6-FOOT LENGTH

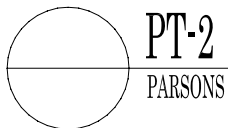


OPTIONAL 8-FOOT LENGTH TABLE
 WITH 6-FOOT LENGTH BENCHES
 ADA COMPLIANT

FINAL PRODUCT

NOTES:

1. DRAWINGS NOT TO SCALE. DO NOT SCALE DRAWINGS.
2. ALL FABRICATED METAL COMPONENTS ARE STEEL SHOTBLASTED, ETCHED, PHOSPHATIZED, PREHEATED, AND ELECTROSTATICALLY POWDER-COATED WITH T.G.I.C. POLYESTER POWDER COATINGS. PRODUCTS ARE FULLY CLEANED AND PRETREATED, PREHEATED AND COATED WHILE HOT TO FILL CREVICES AND BUILD COATING FILM. COATED PARTS ARE THEN FULLY CURED TO COATING MANUFACTURER'S SPECIFICATIONS. THE THICKNESS OF THE RESULTING FINISH AVERAGES 8-10 MILS (200-250 MICRONS).
3. IT IS NOT RECOMMENDED TO LOCATE ANCHOR BOLTS UNTIL TABLE IS IN PLACE. THIS VICTOR STANLEY, INC. PRODUCT MUST BE PERMANENTLY AFFIXED TO THE GROUND. CONSULT YOUR LOCAL CODES FOR REGULATIONS.
4. ANCHOR BOLTS NOT PROVIDED BY VICTOR STANLEY, INC.
5. FOR HIGH SALT ABUSIVE CLIMATES, HOT-DIP GALVANIZING BEFORE POWDER COATING IS AVAILABLE. HOT-DIP GALVANIZING IS PERFORMED FOR VICTOR STANLEY, INC. BY AN EXPERIENCED QUALIFIED FIRM TO WHICH PRODUCTS ARE SHIPPED FOR GALVANIZING. HOT-DIP GALVANIZING INCLUDES AN AGGRESSIVE PRE-TREATMENT AND IMMERSION IN A TANK OF CHARGED LIQUID ZINC AT OR AROUND 860°F (460°C). THE RESULTING SURFACE IS RESISTANT TO RUST BUT HAS SOME UNEVENNESS RESULTING FROM THE BONDING OF THE ZINC TO THE STEEL SURFACE. AS A RESULT, THE POWDER-COATING SURFACE FINISH OVER THAT GALVANIZED SURFACE MAY EXHIBIT BUMPS, UNEVENNESS, AND MAY NOT BE AS SMOOTH AS THE STANDARD FINISH; THIS UNEVEN AND INCONSISTENT FINISH IS NORMAL FOR GALVANIZING. CONTACT MANUFACTURER FOR DETAILS.
6. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE. CONTACT MANUFACTURER FOR DETAILS.
7. THIS PRODUCT IS SHIPPED PARTIALLY UNASSEMBLED.



IPE 2" x 4" SLAT TABLE
 SHOWN: GENERAL ASSEMBLY INSTRUCTIONS
 OPTIONAL SURFACE MOUNT