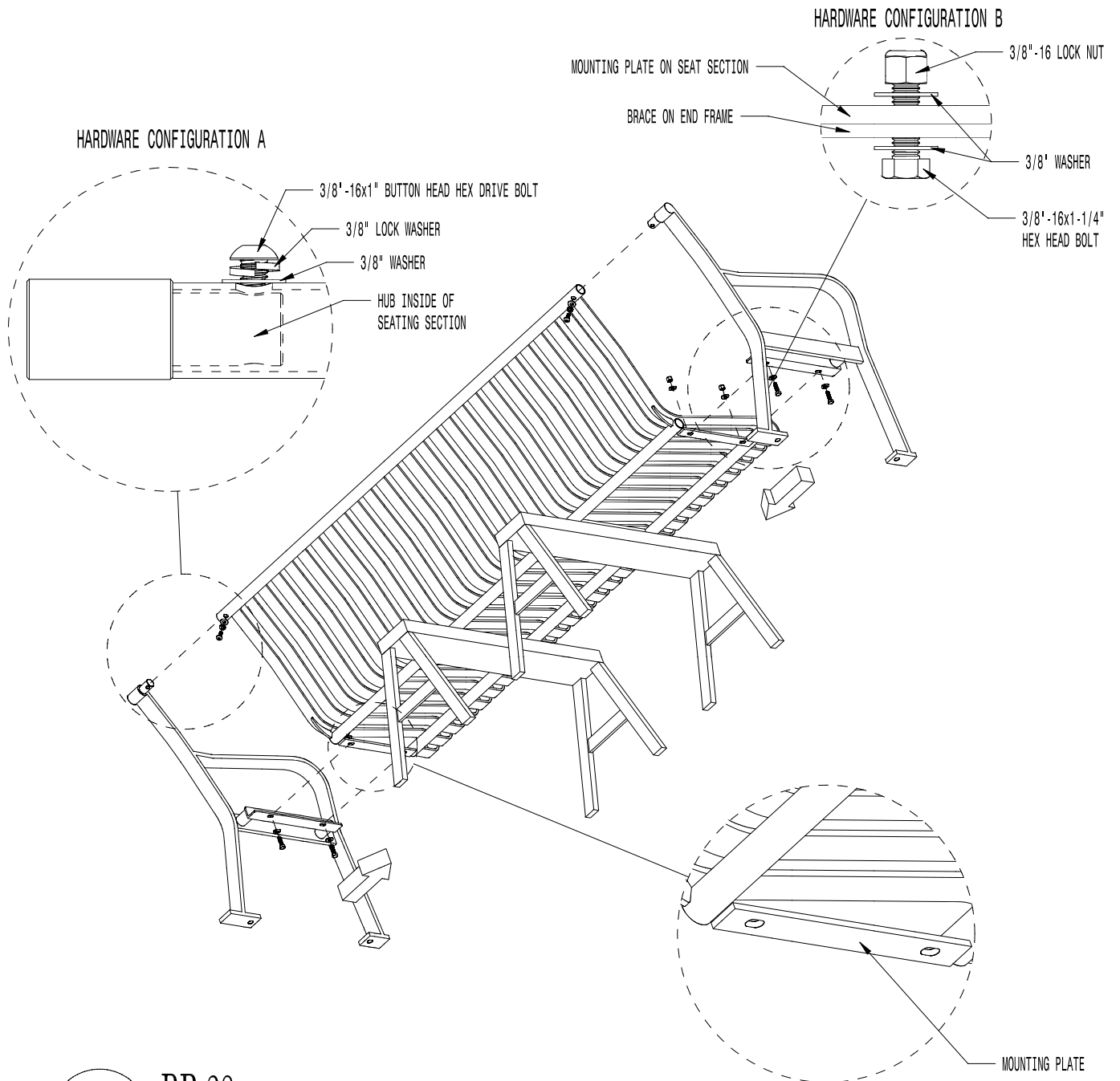


* ALL DIMENSIONS ARE IN INCHES *

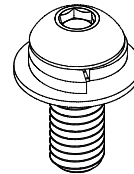
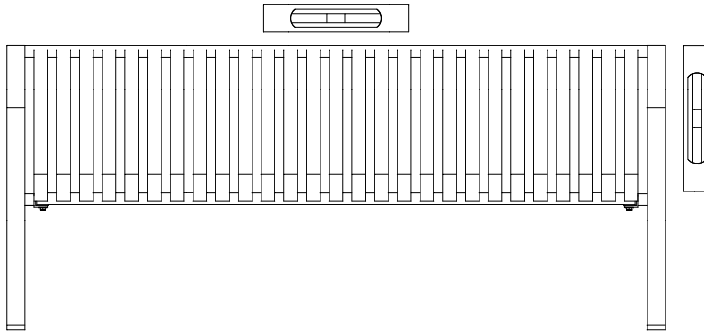
- 1 - REMOVE ALL PARTS FROM THEIR BOXES AND BAGS. PLACE ON TOWELS OR A SOFT SURFACE TO PREVENT SCRATCHING THE FINISH.
- 2 - LIFT THE SEAT SECTION AND REST IT ON A RAISED SOFT SURFACE WITH MOUNTING PLATES AT THE BOTTOM, AS SHOWN. AT LEAST 2 PEOPLE ARE REQUIRED TO LIFT THE 4-FOOT AND 6-FOOT LENGTH SEAT SECTIONS, AT LEAST 3 PEOPLE ARE REQUIRED TO LIFT THE 8-FOOT LENGTH SEAT SECTION.
- 3 - ATTACH ONE END FRAME AT A TIME. USE HARDWARE CONFIGURATION A TO ATTACH THE TOP HUB. USE HARDWARE CONFIGURATION B TO ATTACH THE SEAT BRACE. HAND TIGHTEN ONLY.



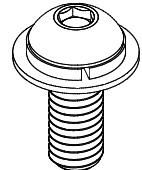
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 STEELSITES™ RB

ALL STEEL CONTOURED BENCH
 SHOWN: GENERAL ASSEMBLY INSTRUCTIONS
 STANDARD 6-FOOT LENGTH

- 4 - ONCE BOTH END FRAMES ARE ATTACHED TO THE SEAT SECTION, GENTLY RAISE BENCH AND SET IN DESIRED LOCATION. TO PROTECT THE FINISH, BE SURE TO NOT DRAG THE BOTTOM OF THE SEAT SECTION ON THE RAISED SURFACE OR THE FEET ON THE GROUND.
- 5 - INSPECT THE BENCH FROM FRONT TO BACK TO ENSURE THE BENCH IS SITTING STRAIGHT. ONCE EVERYTHING IS STRAIGHT AND PROPERLY ALIGNED, TOOL TIGHTEN ALL HARDWARE.

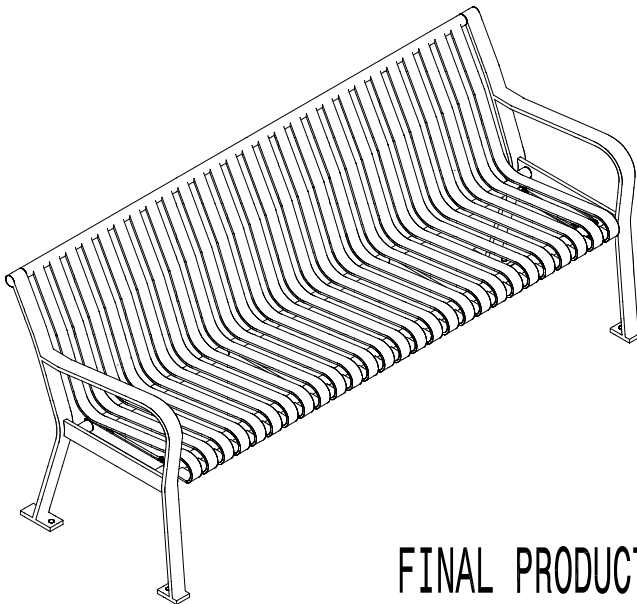


HARDWARE CONFIGURATION A
BEFORE TOOL TIGHTENING



HARDWARE CONFIGURATION A
AFTER TOOL TIGHTENING

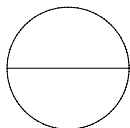
DO NOT OVER TIGHTEN.



FINAL PRODUCT

NOTES:

1. DRAWINGS NOT TO SCALE. DO NOT SCALE DRAWINGS.
2. ALL FABRICATED METAL COMPONENTS ARE STEEL SHOTBLASTED, ETCHED, PHOSPHATIZED, PREHEATED, AND ELECTROSTATICALLY POWDER-COATED WITH T.G.I.C. POLYESTER POWDER COATINGS. PRODUCTS ARE FULLY CLEANED AND PRETREATED, PREHEATED AND COATED WHILE HOT TO FILL CREVICES AND BUILD COATING FILM. COATED PARTS ARE THEN FULLY CURED TO COATING MANUFACTURER'S SPECIFICATIONS. THE THICKNESS OF THE RESULTING FINISH AVERAGES 8-10 MILS (200-250 MICRONS).
3. IT IS NOT RECOMMENDED TO LOCATE ANCHOR BOLTS UNTIL BENCH IS IN PLACE. THIS VICTOR STANLEY, INC. PRODUCT MUST BE PERMANENTLY AFFIXED TO THE GROUND. CONSULT YOUR LOCAL CODES FOR REGULATIONS.
4. ANCHOR BOLTS NOT PROVIDED BY VICTOR STANLEY, INC.
5. FOR HIGH SALT ABUSIVE CLIMATES, HOT-DIP GALVANIZING BEFORE POWDER COATING IS AVAILABLE. HOT-DIP GALVANIZING IS PERFORMED FOR VICTOR STANLEY, INC. BY AN EXPERIENCED QUALIFIED FIRM TO WHICH PRODUCTS ARE SHIPPED FOR GALVANIZING. HOT-DIP GALVANIZING INCLUDES AN AGGRESSIVE PRE-TREATMENT AND IMMERSION IN A TANK OF CHARGED LIQUID ZINC AT OR AROUND 860°F (460°C). THE RESULTING SURFACE IS RESISTANT TO RUST BUT HAS SOME UNEVENNESS RESULTING FROM THE BONDING OF THE ZINC TO THE STEEL SURFACE. AS A RESULT, THE POWDER-COATING SURFACE FINISH OVER THAT GALVANIZED SURFACE MAY EXHIBIT BUMPS, UNEVENNESS, AND MAY NOT BE AS SMOOTH AS THE STANDARD FINISH; THIS UNEVEN AND INCONSISTENT FINISH IS NORMAL FOR GALVANIZING. CONTACT MANUFACTURER FOR DETAILS.
6. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE. CONTACT MANUFACTURER FOR DETAILS.
7. THIS PRODUCT IS SHIPPED PARTIALLY UNASSEMBLED.



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