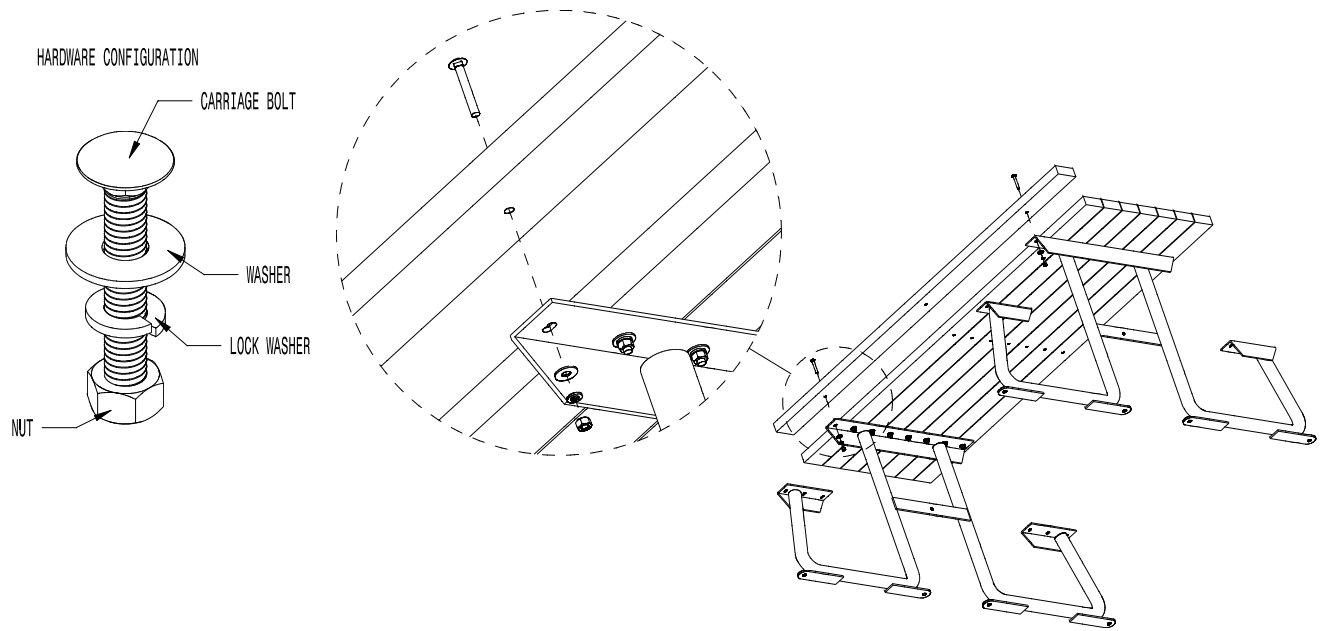


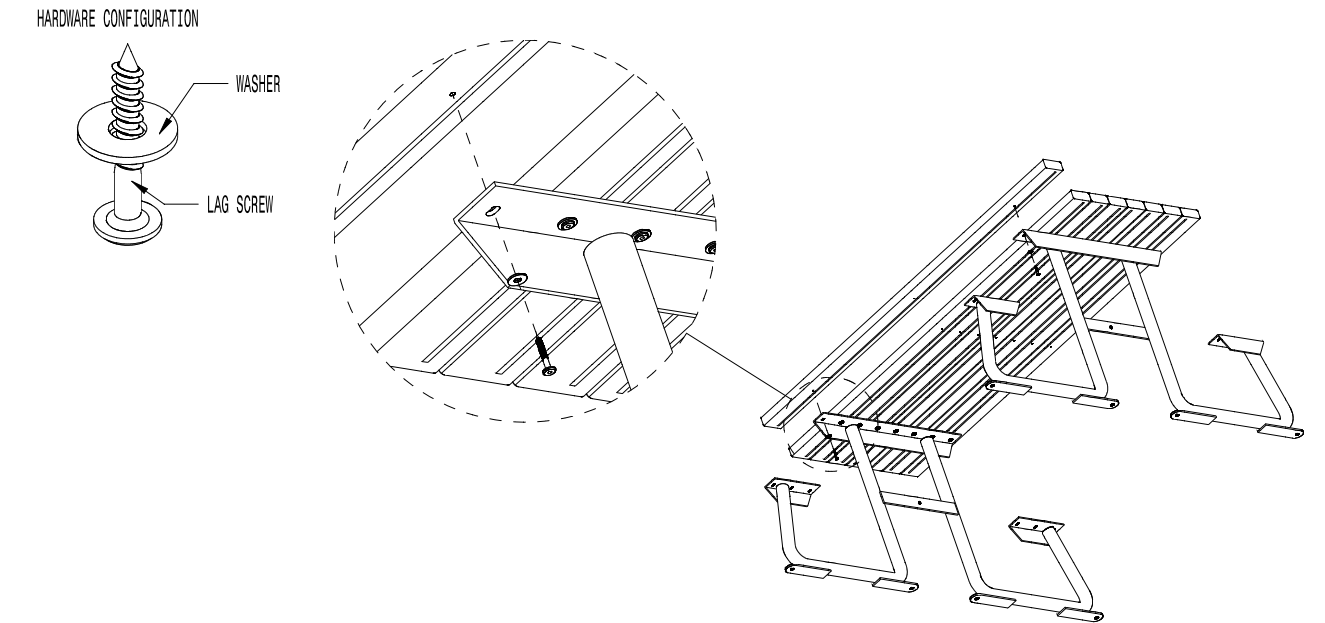
* ALL DIMENSIONS ARE IN INCHES *

1 - REMOVE ALL PARTS FROM THEIR BOXES AND BAGS. PLACE ON TOWELS OR A SOFT SURFACE TO PREVENT SCRATCHING THE FINISH.

2A - FOR IPE WOOD SLATS: ATTACH SLATS TO TABLE SECTION OF LEG ASSEMBLY WITH CARRIAGE BOLTS AS SHOWN. HAND TIGHTEN NUTS. **DO NOT** FULLY TIGHTEN AT THIS STAGE.



2B - FOR 2nd SITES SYSTEM® SLATS: ATTACH SLATS TO TABLE SECTION OF LEG ASSEMBLY FROM BELOW USING LAG SCREWS AS SHOWN. **DO NOT** FULLY TIGHTEN AT THIS STAGE.

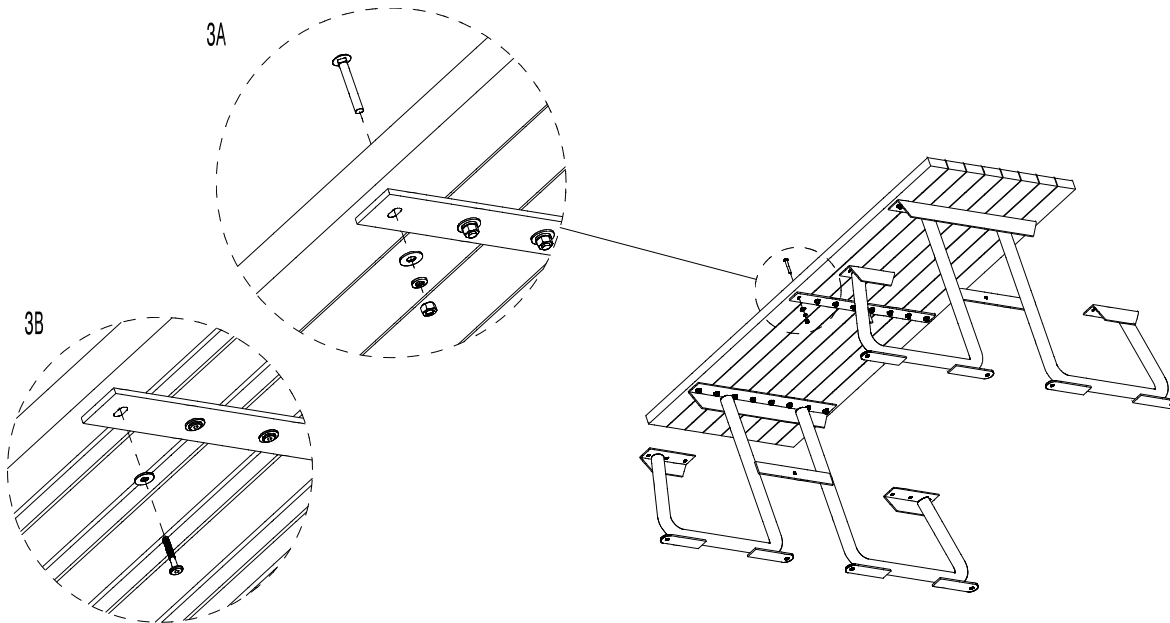


PORTABLE TABLE WITH SEATS
 SHOWN: GENERAL ASSEMBLY INSTRUCTIONS
 STANDARD 6-FOOT LENGTH
 STANDARD SURFACE MOUNT TABS

* ALL DIMENSIONS ARE IN INCHES *

3A - FOR IPE WOOD SLATS: ATTACH CENTER BRACE TO TABLE SLATS WITH CARRIAGE BOLTS AS SHOWN. HAND TIGHTEN NUTS. **DO NOT** FULLY TIGHTEN AT THIS STAGE.

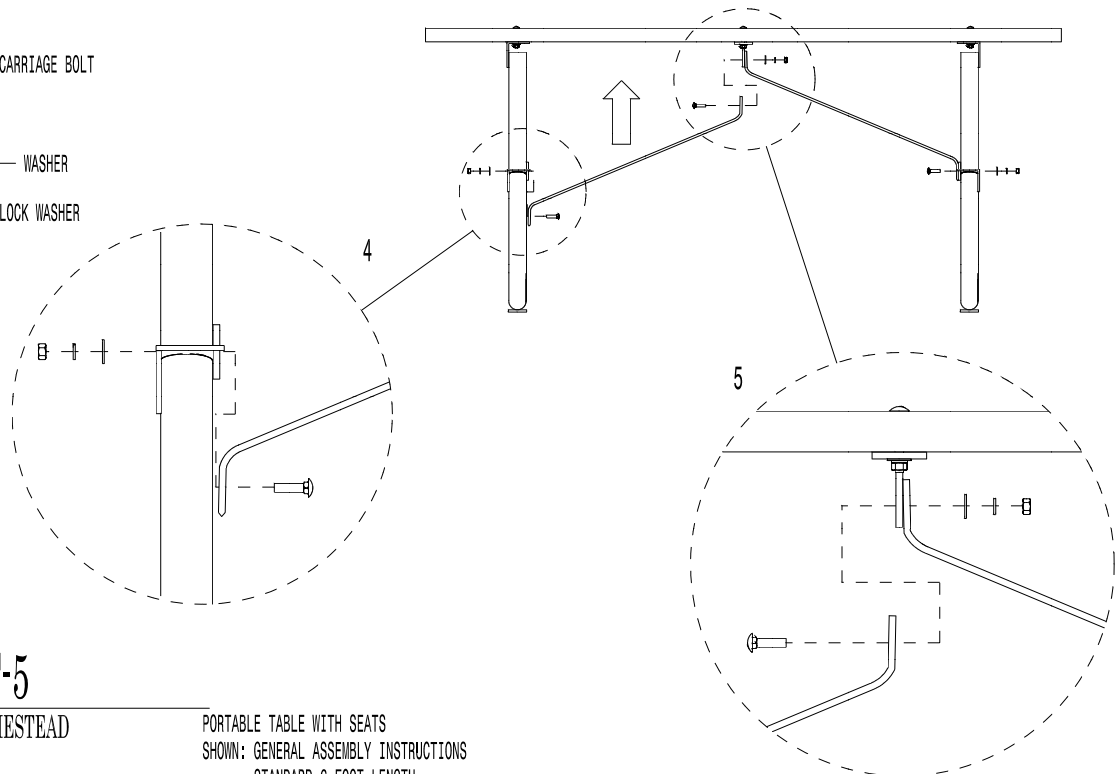
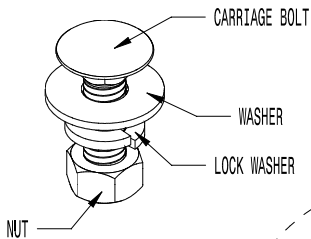
3B - FOR 2nd SITES SYSTEM® SLATS: ATTACH CENTER BRACE TO TABLE SLATS FROM BELOW USING LAG SCREWS AS SHOWN. **DO NOT** FULLY TIGHTEN AT THIS STAGE.



4 - ATTACH ANGLE BRACES TO LEG SECTIONS. INSERT CARRIAGE BOLTS THROUGH HOLES AND HAND TIGHTEN. **DO NOT** FULLY TIGHTEN AT THIS STAGE.

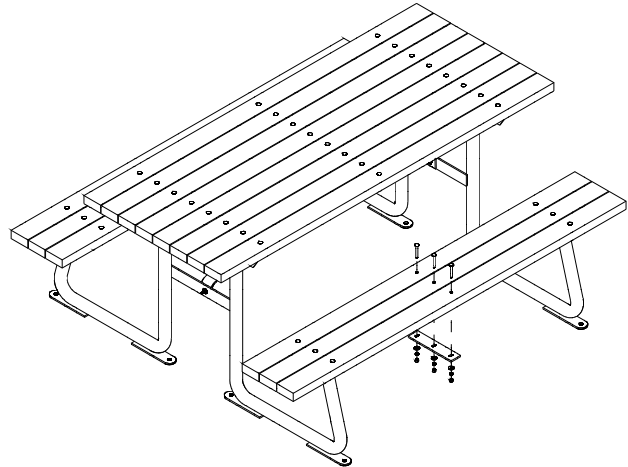
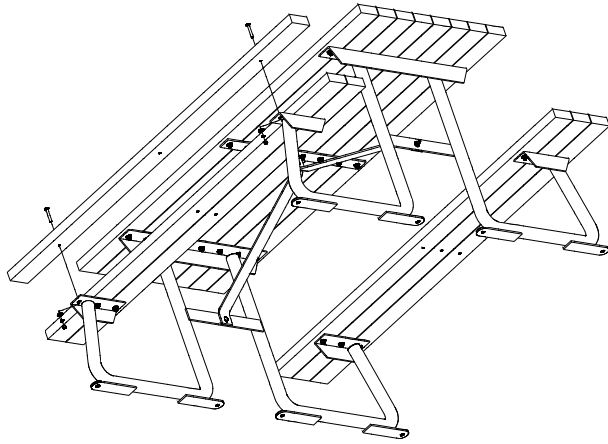
5 - INSERT CARRIAGE BOLT THROUGH ANGLE BRACES AND TABLE BRACE, HAND TIGHTEN. **DO NOT** FULLY TIGHTEN AT THIS STAGE.

HARDWARE CONFIGURATION

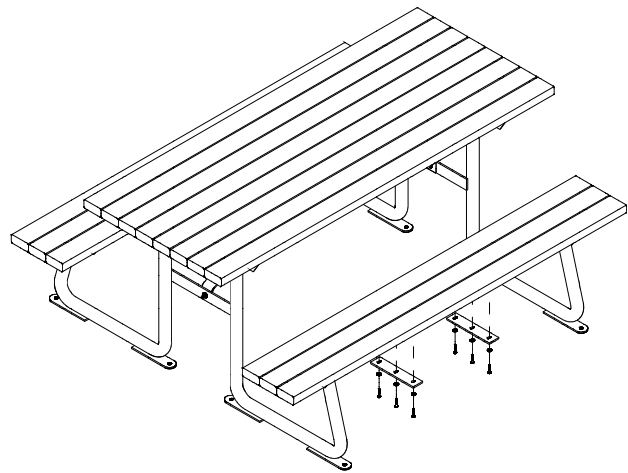
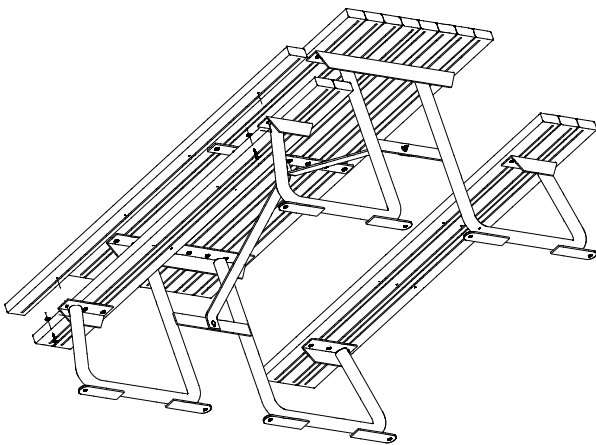


PORTABLE TABLE WITH SEATS
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 STANDARD 6-FOOT LENGTH
 STANDARD SURFACE MOUNT TABS

6A - FOR IPE SLATS: REPEAT STEP 2A TO ASSEMBLE BENCH PORTIONS. ATTACH SEAT SUPPORT BRACES TO BOTTOM OF SEAT SECTIONS.

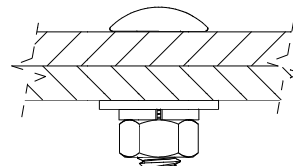
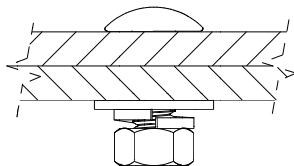


6B - FOR 2nd SITES SYSTEM® SLATS: REPEAT STEP 2B TO ASSEMBLE BENCH PORTIONS. ATTACH SEAT SUPPORT BRACES TO BOTTOM OF SEAT SECTIONS.



7 - ONCE ALL BOLTS ARE IN PLACE, USE LEVEL TO CHECK ALIGNMENT OF TABLE BASE. MAKE SURE EVERYTHING IS PROPERLY SPACED AND ALIGNED, TOOL TIGHTEN ALL HARDWARE. CARRIAGE BOLTS SHOULD BE TIGHTENED UNTIL LOCK WASHERS COMPRESS (AS SHOWN).

BOLT & FASTENER BEFORE TOOL TIGHTENING



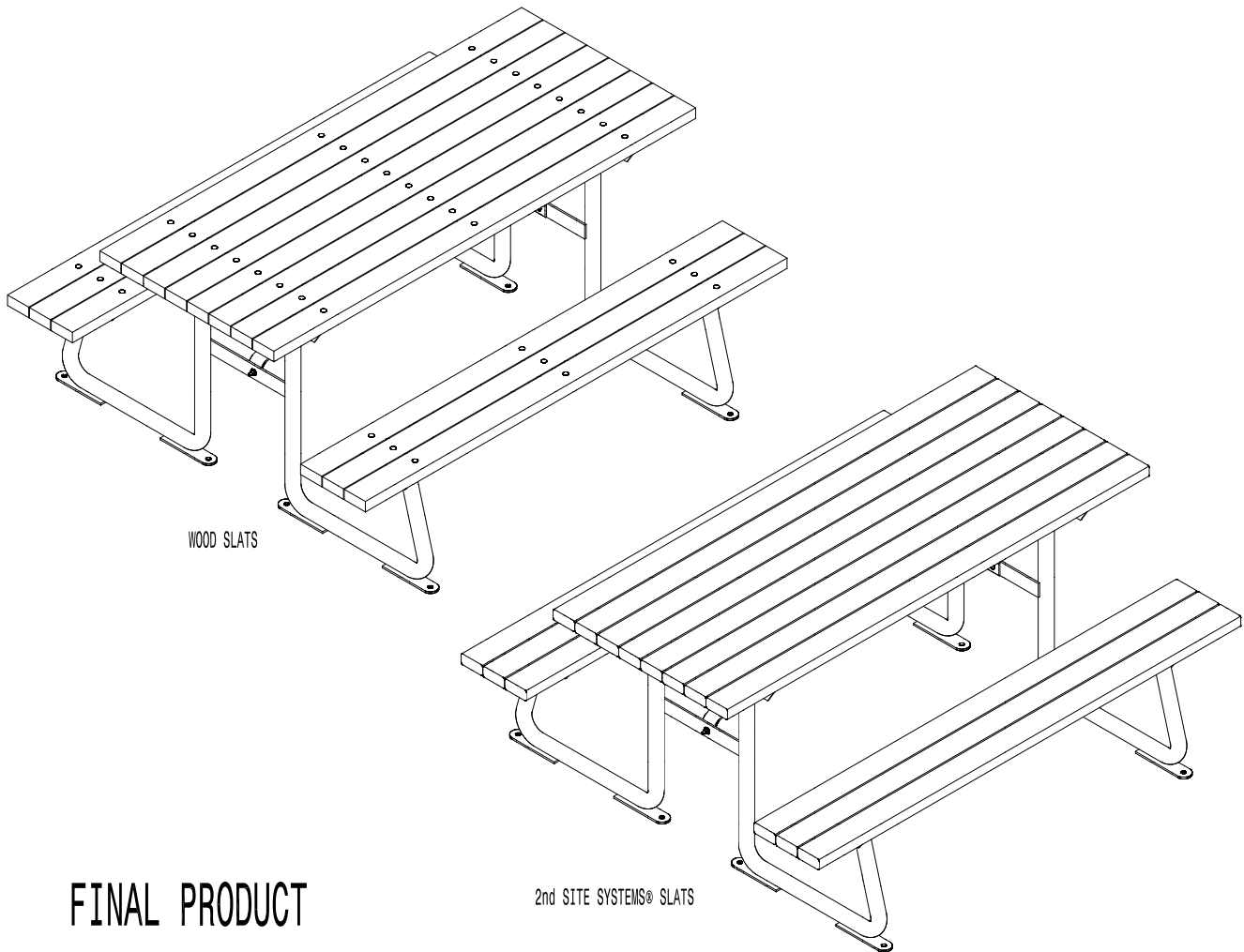
BOLT & FASTENER AFTER TOOL TIGHTENING

DO NOT OVER TIGHTEN.



ST-5
 HOMESTEAD

PORTABLE TABLE WITH SEATS
 SHOWN: GENERAL ASSEMBLY INSTRUCTIONS
 STANDARD 6-FOOT LENGTH
 STANDARD SURFACE MOUNT TABS



FINAL PRODUCT

NOTES:

1. DRAWINGS NOT TO SCALE. DO NOT SCALE DRAWINGS.
2. ALL FABRICATED METAL COMPONENTS ARE STEEL SHOTBLASTED, ETCHED, PHOSPHATIZED, PREHEATED, AND ELECTROSTATICALLY POWDER-COATED WITH T.G.I.C. POLYESTER POWDER COATINGS. PRODUCTS ARE FULLY CLEANED AND PRETREATED, PREHEATED AND COATED WHILE HOT TO FILL CREVICES AND BUILD COATING FILM. COATED PARTS ARE THEN FULLY CURED TO COATING MANUFACTURER'S SPECIFICATIONS. THE THICKNESS OF THE RESULTING FINISH AVERAGES 8-10 MILS (200-250 MICRONS).
3. IT IS NOT RECOMMENDED TO LOCATE ANCHOR BOLTS UNTIL TABLE IS IN PLACE. THIS VICTOR STANLEY, INC. PRODUCT MUST BE PERMANENTLY AFFIXED TO THE GROUND. CONSULT YOUR LOCAL CODES FOR REGULATIONS.
4. ANCHOR BOLTS NOT PROVIDED BY VICTOR STANLEY, INC.
5. FOR HIGH SALT ABUSIVE CLIMATES, HOT-DIP GALVANIZING BEFORE POWDER COATING IS AVAILABLE. HOT-DIP GALVANIZING IS PERFORMED FOR VICTOR STANLEY, INC. BY AN EXPERIENCED QUALIFIED FIRM TO WHICH PRODUCTS ARE SHIPPED FOR GALVANIZING. HOT-DIP GALVANIZING INCLUDES AN AGGRESSIVE PRE-TREATMENT AND IMMERSION IN A TANK OF CHARGED LIQUID ZINC AT OR AROUND 860°F (460°C). THE RESULTING SURFACE IS RESISTANT TO RUST BUT HAS SOME UNEVENNESS RESULTING FROM THE BONDING OF THE ZINC TO THE STEEL SURFACE. AS A RESULT, THE POWDER-COATING SURFACE FINISH OVER THAT GALVANIZED SURFACE MAY EXHIBIT BUMPS, UNEVENNESS, AND MAY NOT BE AS SMOOTH AS THE STANDARD FINISH; THIS UNEVEN AND INCONSISTENT FINISH IS NORMAL FOR GALVANIZING. CONTACT MANUFACTURER FOR DETAILS.
6. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE. CONTACT MANUFACTURER FOR DETAILS.
7. THIS PRODUCT IS SHIPPED PARTIALLY UNASSEMBLED.



PORTABLE TABLE WITH SEATS
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 STANDARD 6-FOOT LENGTH
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